



SLEIPNER GROUP

P.O. Box 519

N-1612 Fredrikstad

Norway

www.sleipnergroup.com

DOCUMENT ID: 7231

REVISION: 3

DATE: 2023

DATE. 2023

LANGUAGE: EN



Contents

| User Manual | |
|--|----|
| Product Description | 3 |
| Layout & Functions | 3 |
| SDI-1 Technical Specifications | 3 |
| SDI-1 Sleipner App | 4 |
| SDI-1 Thruster Dashboard | 4 |
| SDI-1 Stabilizer Dashboard | 5 |
| SDI-1 Alarm Indication | 6 |
| SDI-1 Setting Menu | 7 |
| SDI-1 Firmware Upgrade | 7 |
| S-Link Fault Codes | 8 |
| PDC-301 Fault Codes | 8 |
| AMS Fault Codes | 8 |
| TP-35 Fault Codes | 8 |
| PHC-3 Fault Codes | 9 |
| eVision and EHP Fault Codes | |
| SRC-3 Fault Codes | |
| TMU-1 Fault Codes | |
| VDRI-1 Fault Codes | |
| PPC Fault Codes | |
| 150000 Fault Codes | 13 |
| Installation Manual | |
| Responsibility of the Installer | |
| SDI-1 Dimensions | 15 |
| SDI-1 Installation | |
| S-Link System Description | 17 |
| Service and Support | 18 |
| Product Spare Parts and Additional Resources | |
| Warranty Statement | |
| Patents | 18 |
| CE Declaration of Conformity | 19 |
| IIK Declaration of Conformity | |

Products

SDI-1 - S-Link Display Interface



2023

- 3

Product Description

S-Link Display Interface (SDI-1) can be used to display status and operational information from Sleipner products on Multi-Function Displays (MFD). All Sleipner S-Link compliant thrusters and stabilizer systems are supported by SDI-1, except PHC-024.

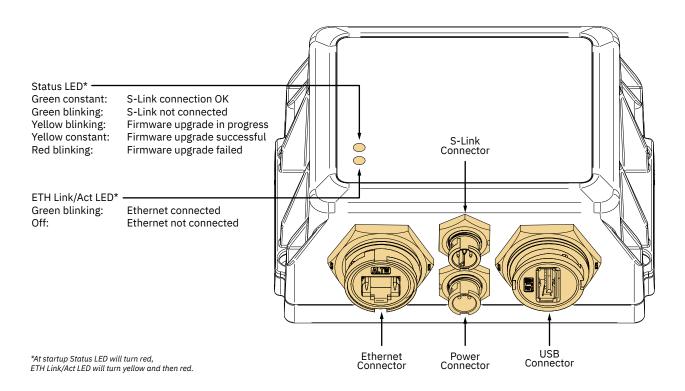
Compatibility

SDI-1 supports MFDs from the following manufacturers:

- Garmin
- Raymarine
- Navico/Simrad

Contact MFD manufacturer for list of compatible models.

Layout & Functions



MG_0588

SDI-1 Technical Specification

MC_0545

| Parameter | Specificat | ion | |
|---|--------------|--------------------|--------------|
| Supply Voltage | Min 9VDC | Typical 12V/24V | Max 31VDC |
| Rated max input power: Power connector S-Link connector | 6.5W 1.5W | | |
| Ambient operating temperature | -20°C to + | -20°C to +70°C | |
| IP rating | IP68 | | |
| Weight | 290g | | |
| Size | 84x118x5 | 4mm (WxLxH |) |

SDI-1 Sleipner App

After correct installation and powering up SDI-1 the Sleipner app will appear on MFDs compatible with SDI-1. See MFD user manual for information on how to start third party apps and configuring screen layout.

The Sleipner app offers two dashboards, displaying either thruster or stabilizer information.

SDI-1 Thruster Dashboard

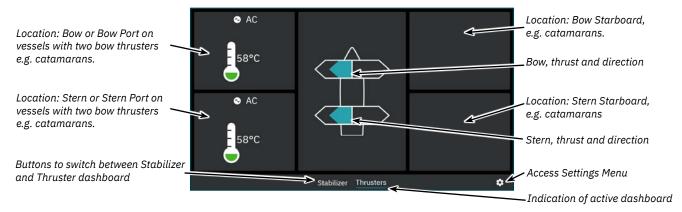
The thruster dashboard view shows thruster type, applied thrust, direction of thrust and status information from up to four thrusters. The status information is oriented on the dashboard according to the physical location of the thrusters.

For installations with two bow thruster, one joystick is used to operate both bow thrusters. The same amount of thrust is therefore applied to both thrusters and there is one common indicator for the amount and direction of thrust of both bow thrusters on the dashboard view. The same applies for vessels with two stern thrusters.

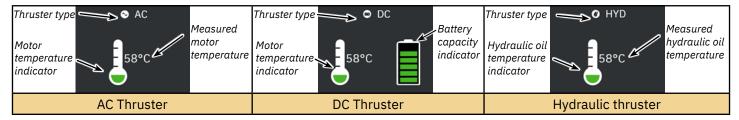
Switching between Thruster and Stabilizer dashboard can be done by clicking on the buttons on the bottom of the touch screen.

Thruster Dashboard Detailed Information

Below is an example of an installation with both bow and stern AC thrusters.



Below figure describes dashboard status information for different thruster types.



For hydraulic thrusters, the PHC-3 hydraulic controller can be used to control up to two hydraulic thrusters. Thus the dashboard view shows only one hydraulic oil temperature symbol for installations where one PHC-3 hydraulic controller is used to control two thrusters.

The temperature icon has five levels.

Green signifies normal temperature - Yellow signifies high temperature - Red signifies alarm stated due to too high temperature.



The battery status icon for DC thrusters has six levels.

The shaded area in the battery symbol indicates the remaining battery capacity.



4 **SDI-1** 7231 - 3 2023

Retractable Thruster

Deployment and retracting of retractable thrusters is controlled by turning a control panel ON or OFF. When the control panel is turned ON, retractable thrusters are deployed. The *Deploy* symbol is displayed in the dashboard view until the thruster is fully deployed. Turning OFF the panel will fully retract the thruster and the *Retract* symbol is displayed in the dashboard view until the thruster is fully retracted.



AC Thruster Power Management Status

Some vessels might not have AC power capabilities to run all consumers simultaneously. Such vessels typically use a power management system to control at which time different consumers can be operated. Due to other consumers having higher priority, power to the AC thrusters might not always be available. The following is only applicable for AC thrusters.

When a control panel is turned ON, a request is sent to the Variable Frequency Drive (VFD) to check if power is available. While the control panel waits for power available confirmation from the VFD, operation of the AC thruster is not permitted. The Waiting for VFD Power Available symbol is displayed in the dashboard view while the control panel waits for confirmation that power is available for the AC thruster. An alarm is triggered if confirmation is not received within 60 seconds after turning the control panel ON.

See user manual of AC thruster for detailed information on power management operation.



Operation with more than one Control Panel

Several control panels can be connected to the same S-Link bus and configured to control the same thruster. One example could be bridge and deck installation on the same vessel.

If two joysticks controlling the same thruster are moved in the same direction, but with different thrusts, the dashboard view will only indicate the thrust from the joystick with the highest level. Since this is the level of thrust the thruster will operate at.

If two joysticks controlling the same thruster are moved in the opposing direction, the thruster will not respond. In such situations the dashboard view will indicate no thrust. In such situations the thruster will not apply any thrust until one of the joysticks has returned to zero position.

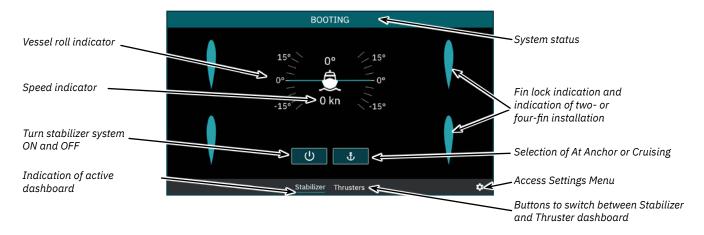
SDI-1 Stabilizer Dashboard

The stabilizer dashboard allows the user to turn the stabilizer system ON and OFF, and switch between At Anchor or Cruising. The roll and speed of the vessel is displayed in the top part of the stabilizer dashboard. Each installed fin is represented by a fin icon on the dashboard. The fin icon displays the actual movement of the fins. A lock icon is used to indicate if the fins are locked in a fixed position.

Switching between Thruster and Stabilizer dashboard can be done by clicking on the buttons on the bottom of the touch screen.

Stabilizer Dashboard Detailed Information

Below is an example of an installation with four stabilizer fins.



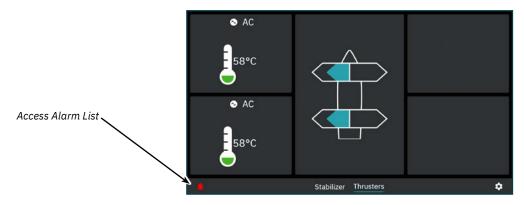
SDI-1 Alarm Indication

If a device connected to the S-Link bus enters an alarm state, an alarm message is broadcasted on the S-Link bus. If an alarm message is detected by SDI-1 a notification will appear on the MFD and additional alarm information will be available. The Sleipner app must be running on the MFD to enable alarm notifications.

Alarm indication thruster dashboard

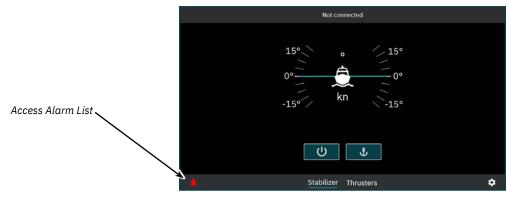
In the thruster dashboard alarm state is indicated by a blinking red background, and the Access Alarm List icon will be displayed in the lower-left corner. Press the Access Alarm List icon to show a list of active alarms.

It is not possible to operate a thrusters with active alarms. Exceptions are Oil over temperature- and Low oil level alarms generated by PHC3.



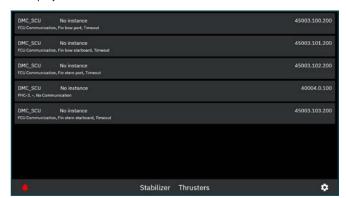
Alarm indication stabilizer dashboard

In the stabilizer dashboard alarm state is indicated by the Access Alarm List icon in the lower left corner. Press the Access Alarm List icon to show list of active alarms.



Alarm list

All active thruster and stabilizer alarms are displayed in the alarm list.



6 **SDI-1** 7231 - 3 2023

SDI-1 Settings Menu

Configuration settings for stabilizer are available from the Settings Menu. In addition SDI-1 FW version, HW version and serial number can be found in the About section of the Setting Menu.





SDI-1 Firmware Upgrade

MC_0547

The USB port on SDI-1 can be used for firmware upgrade by following the steps below:

- 1. Download the latest firmware to a USB flash drive. The latest firmware can be downloaded from S-Link Programmer, see www.sleipnergroup.com for more information and download of S-Link Programmer.
- 2. Power up SDI-1 and wait for Status LED to turn green or green blinking.
- 3. Install the flash drive in the USB port of SDI-1.
- 4. The Status LED will start blinking yellow when the firmware upload process is started. SDI-1 will function as normal during the firmware upgrade process. If the upgrade fails, the Status LED will turn red. Removing the flash drive after failed upgrade will change the Status LED to green or green blinking.
- 5. After a successful upgrade the Status LED will stop blinking and turn yellow. SDI-1 must be restarted to start using the new firmware. Removing the flash drive will reboot SDI-1.

S-Link Fault Codes

Fault situations in S-Link compliant products generates Fault Codes which are broadcasted on the S-Link bus. If a control panel receives a Fault Code, it will trigger an alarm in the control panel and the user will be able to get information about which product that reports the fault and the reason for the fault. Please see the user manual of your S-Link compliant control panel for more information on how to access Fault Code information in case of an alarm situation.

All Sleipner S-Link compliant products have product specific Fault Codes. For legacy reasons some control panels display Generic Fault Codes for certain products.

PDC-301 Fault Codes

MC_0119

| Fault Code | Fault Name | Fault Description | Action |
|-------------|---------------------------------|---|---|
| 10600.0.208 | Retract Controller - INTERLOCK | Retract Interlock | -Check if retract is deployedNo communication with Retract Controller, check if Retract Controller has powerCheck PDC-301 and Retract Controller setup. |
| 36100.1.24 | VFD Instance 1 Fault | VFD faulted | -See VFD for more information |
| 36100.1.100 | VFD Instance 1 No Communication | PDC-301 has no MODBUS communication with VFD. | -Check communication cable with VFD -Check if VFD has power |
| 36101.1.200 | VFD PMS Instance 1 Timeout | VFD is not ready within 60 after power request. | -Check if VFD has power |
| 36101.1.204 | VFD PMS Instance 1 SIGNAL LOST | Lost Power Management signal from VFD, VFD not available anymore. | -Check VFD for more information. |
| 36103.1.0 | VFD IN LOCAL Instance 1 - | VFD in Local or Hand Mode | -Change mode in VFD panel. |

AMS Fault Codes

MC_0537

| Fault Code | Fault Name | Fault Description | Action |
|------------|------------------------|---------------------------------|--|
| 153.0.24 | Supply Voltage - Fault | Supply Voltage Fault | -Check power connections |
| 22000.0.0 | AMS Manual Override | Main switch manually overridden | -Pull main switch |
| 22001.0.0 | AMS Fuse Blown | Fuse blown | -Replace fuse -Check if main cable from battery and main cable to thruster has been switched |

TP-35 Fault Codes

MC_0665

| ı | Fault Code | Fault Name | Fault Description | Action |
|---|------------|-----------------------------|---|--------------------|
| | 151.0.54 | S-Link Power - Undervoltage | S-Link supply voltage below 9.0V or missing | Check S-Link power |
| | 152.0.54 | AUX Power - Undervoltage | AUX supply voltage below 9.0V or missing | Check AUX power |

8 **SDI-1** 7231 - 3 2023

PHC-3 Fault Codes

| Fault Code | Fault Name | Fault Description | Action |
|-------------|---|---|--|
| 106.202.0 | Emergency Stop Bow - | Bow emergency stop is button activated | -Release bow emergency stop |
| 106.203.0 | Emergency Stop Bow Starboard - | Bow Starboard emergency stop is button activated | -Release bow starboard emergency stop |
| 106.204.0 | Emergency Stop Bow Port - | Bow Port emergency stop is button activated | -Release bow port emergency stop |
| 106.205.0 | Emergency Stop Stern - | Stern emergency stop is button activated | -Release stern emergency stop |
| 106.206.0 | Emergency Stop Stern Starboard - | Stern Starboard emergency stop is button activated | -Release stern starboard emergency stop |
| 106.207.0 | Emergency Stop Stern Port - | Stern Port emergency stop is button activated | -Release stern port emergency stop |
| 10500.0.10 | PHC Oil Level - Level Low | Hydraulic oil level is low | -Limit use of thruster -Inspect hydraulic oil level -Check system for leaks and refill hydraulic oil |
| 10500.0.13 | PHC Oil Level - Open Circuit | Analog oil level sensor open circuit | -Sensor not connected or wire breakVerify sensor type in parameter 0201 -Disconnect sensor and measure that sensor resistance value is in range 0-180ohm. |
| 10501.0.11 | PHC Oil Temp - Level High | Oil temperature higher than 75°C (167°F) | -Limit use of thruster to prevent temperature to rise. -Check if cooling pump is running and there is cooling water flow. -Inspect seawater filter -Verify that cooling pump is enabled in parameter 0301 |
| 10501.0.13 | PHC Oil Temp - Open Circuit | Analog oil temp sensor open circuit | -Sensor not connected or wire break Disconnect sensor and measure that sensor resistance value is in range 104ohm-147Kohm -Wrong sensor is defined in parameter 0201 |
| 10501.0.16 | PHC Oil Temp - Short Circuit | Analog oil temp input short circuit | -Input shorted to GND, check wiring/sensor -Disconnect sensor and measure that sensor resistance value is in range 104ohm-147Kohm |
| 10501.0.55 | PHC Oil Temp - Overtemp | Hydraulic oil temperature has been higher than 120°C (248°F). | -Wait for oil temperature to cool down. -Check oil level and refill if level is low. -Check if cooling pump is running. -Check if cooling system gets water |
| 10502.0.13 | PHC Stabilizer Pressure - Open Circuit | Stabilizer pressure sensor open circuit | -Sensor not connected or wire break. -System incorrectly configured with stabilizer, parameter 1001 -Replace sensor |
| 10502.0.16 | PHC Stabilizer Pressure - Short Circuit | Stabilizer pressure sensor short circuit | -Wires shorted or sensor defective, check wiring/sensor -Replace sensor |
| 10502.0.19 | PHC Stabilizer Pressure - Under Limit | Stabilizer pressure has dropped below 20bar. | -Check accumulator charge pressure -Check PTO pressure (if PTO powered) -Check system for oil leaks -Check generator power supply to the VFD (is VFD motor speed maximum when pressure alarming low) |
| 10502.0.20 | PHC Stabilizer Pressure - Over Limit | Stabilizer pressure is higher than: parameter 1013 PTO OVER-PRESSURE FAULT LEVEL running from PTO (FW V1.029 an older, set point + 30bar running from PTO) or set point + 15bar running from AC motor | -Check Parameter 1013 PTO OVER-PRESSURE FAULT LEVEL -Check PTO pressure setting -Check accumulator charge pressure -Check unload valve operation |
| 10502.0.26 | PHC Stabilizer Pressure - VALUE MAX | Stabilizer pressure reached sensor max value. | -Check that correct sensor is fitted -Check that sensor range parameter 1010 match the sensor -Check PTO pressure setting |
| 10502.0.200 | PHC Stabilizer Pressure - Timeout | Stabilizer pressure has not reached 60% of set point parameter 1003 after 30sec. | -Check pump feed shutoff valve. -Check PTO pressure (if PTO powered) -Check system for oil leaks |
| 10503.0.13 | PHC System Pressure - Open Circuit | System pressure sensor open circuit | -Sensor not connected or wire break. -Verify system pressure, parameter 0104 |
| 10503.0.16 | PHC System Pressure - Short Circuit | System pressure sensor short circuit | -Wires shorted or sensor defective, check wiring/sensor -Replace sensor |
| 10504.0.13 | PHC AI 1 - Open Circuit | Analog Input 1 (4-20mA) sensor open circuit | -Sensor not connected or wire break. |
| 10504.0.16 | PHC AI 1 - Short Circuit | Analog Input 1 (4-20mA) sensor short circuit | -Wires shorted or sensor defective, check wiring/sensor -Replace sensor |
| 10505.0.13 | PHC AI 2 - Open Circuit | Analog Input 2 (4-20mA) sensor open circuit | -Sensor not connected or wire break. |
| 10505.0.16 | PHC AI 2 - Short Circuit | Analog Input 2 (4-20mA) sensor short circuit | -Wires shorted or sensor defective, check wiring/sensor -Replace sensor |
| 10508.0.13 | PHC DOUT AC PUMP UNLOAD - Open Circuit | AC Pump Unload valve open circuit | -Check for open circuit, power consumption < 5.0 Watt -System incorrectly configured with stabilizer, parameter 1001 |
| 10508.0.51 | PHC DOUT AC PUMP UNLOAD - Current High | AC Pump Unload valve current higher than 4.0A | -Check wires and connections for short circuit |
| 10509.0.13 | PHC DOUT ACCUMULATOR DUMP - Open Circuit | Accumulator Dump valve open circuit | -Check for open circuit, power < 5.0 Watt -System incorrectly configured with stabilizer, parameter 1001 |
| 10509.0.51 | PHC DOUT ACCUMULATOR DUMP - Current High | Accumulator Dump valve current higher than 4.0A | -Check wires and connections for short circuit |
| 10510.0.13 | PHC DOUT STABILIZER - Open Circuit | Stabilizer valve open circuit | -Check for open circuit, power consumption < 5.0 Watt -System incorrectly configured with stabilizer, parameter 1001 |
| 10510.0.51 | PHC DOUT STABILIZER - Current High | Stabilizer valve current higher than 4.0A | -Check wires and connections for short circuit |
| 10511.0.13 | PHC DOUT COOLING PUMP HYDRAULIC - Open Circuit | Hydraulic Cooling Pump valve open circuit | -Check for open circuit, power consumption < 5.0 Watt -Wrong cooling pump configured, parameter 0301 |
| 10511.0.51 | PHC DOUT COOLING PUMP HYDRAULIC - Current High | Hydraulic Cooling Pump valve current higher than 4.0A | -Check wires and connections for short circuit |

PHC-3 Fault Codes

| Fault Code | Fault Name | Fault Description | Action |
|-------------|--|--|--|
| 10512.0.13 | PHC DOUT LS DUMP - Open Circuit | LS-Dump valve open circuit | -Check for open circuit, power consumption < 5.0 Watt -System wrong configured with thrusters, parameter 2001 or 2101 |
| 10512.0.51 | PHC DOUT LS DUMP - Current High | LS-Dump valve current higher than 4.0A | -Check wires and connections for short circuit |
| 10513.0.51 | PHC DOUT PUMP #2 - Current High | Pump #2 valve current higher than 4.0A | -Check wires and connections for short circuit |
| 10514.0.13 | PHC DOUT 5 - Open Circuit | Digital Output 5 is configured as crossover and output is open circuit | -Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0505 |
| 10514.0.51 | PHC DOUT 5 - Current High | Digital Output 5 current higher than 4.0A | -Check wires and connections for short circuit |
| 10515.0.13 | PHC DOUT 6 - Open Circuit | Digital Output 6 is configured as crossover and output is open circuit | -Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0506 |
| 10515.0.51 | PHC DOUT 6 - Current High | Digital Output 6 current higher than 4.0A | -Check wires and connections for short circuit |
| 10516.0.13 | PHC DOUT 3 - Open Circuit | Digital Output 3 is configured as crossover and output is open circuit | -Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0503 |
| 10516.0.51 | PHC DOUT 3 - Current High | Digital Output 3 current higher than 4.0A | -Check wires and connections for short circuit |
| 10517.0.13 | PHC DOUT 2 - Open Circuit | Digital Output 2 is configured as crossover and output is open circuit | -Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0502 |
| 10517.0.51 | PHC DOUT 2 - Current High | Digital Output 2 current higher than 4.0A | -Check wires and connections for short circuit |
| 10518.0.13 | PHC DOUT 1 - Open Circuit | Digital Output 1 is configured as crossover and output is open circuit | -Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0501 |
| 10518.0.51 | PHC DOUT 1 - Current High | Digital Output 1 current higher than 4.0A | -Check wires and connections for short circuit |
| 10519.0.13 | PHC DOUT 4 - Open Circuit | Digital Output 4 is configured as crossover and output is open circuit | -Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0504 |
| 10519.0.51 | PHC DOUT 4 - Current High | Digital Output 4 current higher than 4.0A | -Check wires and connections for short circuit |
| 10520.0.51 | PHC ECI PUMP POWER FEED - Current High | ECI cooling pump power current higher than 8.0A | -Check pump cable for damage and short circuits -Make sure the connector on the cooling pump is correct insertedReplace cooling pump |
| 10521.0.51 | PHC Bow Thruster Power - Current High | Bow thruster PVG feed current higher than 3.0A | -Check PVG wires and connections for short circuit |
| 10522.0.51 | PHC Stern Thruster Power - Current High | Stern thruster PVG feed current higher than 3.0A | -Check PVG wires and connections for short circuit |
| 10523.0.51 | PHC Thruster Power - Current High | Bow or Stern PVG feed current higher than 3.3A | Check all bow and stern PVG signal wires for short circuits |
| 10524.0.51 | PHC ECI Cooling Pump - Current High | ECI cooling pump current higher than 13.0A | -Check ECI cooling pump cable for damage and short circuits -Replace ECI cooling pump |
| 10524.0.53 | PHC ECI Cooling Pump - Overvoltage | ECI cooling pump overvoltage, voltage higher than 33.0V | -Check PHC-3 input voltage is below 33.0V -Replace ECI cooling pump |
| 10524.0.54 | PHC ECI Cooling Pump - Undervoltage | ECI cooling pump under voltage, voltage is lower than 18.0V | -Check PHC-3 input voltage is higher than 18.0V -Replace ECI cooling pump |
| 10524.0.55 | PHC ECI Cooling Pump - Overtemp | ECI cooling pump temperature higher than 100°C (212°F). | -Check ECI cooling pump for damages -Replace ECI cooling pump |
| 10524.0.100 | PHC ECI Cooling Pump - No Communication | No communication with ECI cooling pump | -Check if ECI pump is connected -Check wires to ECI pump for open circuits -Check power supply cooling pump -Wrong cooling pump configured, parameter 0301 |
| 10524.0.205 | PHC ECI Cooling Pump - HW FAULT | ECI cooling pump hardware fault | -Replace ECI cooling pump |
| 10526.0.0 | PHC ECI Cooling Pump Blocked | ECI cooling pump is blocked | -Reset fault and if fault reappears, cooling pump need service or replacementCheck pump inlet for obstacles |
| 10527.1.0 | PHC VFD Not Ready Instance 1 - | VFD not ready | -VFD external run enable/power available signal is lost. |
| 10528.1.10 | PHC VFD ABB Parameter Instance 1 Level Low | ABB ACS550 parameter values 2001 or 2002 cannot be a negative value. | -Check ABB ACS550 parameter 2001 and 2002. |
| 10529.0.19 | PHC ECI Cooling Pump Speed - Under Limit | ECI pump motor speed under limit. Motor speed is below 100 rpm, or not getting minimum 750 rpm within 3 seconds. | -Check hose for dirt -Check pump inlet for obstacles |
| 10530.0.201 | PHC PTO ENGINE INSTANCE - INIT FAIL | Parameter 1011-PTO ENGINE INSTANCE is not defined | -Set parameter 1011-PTO ENGINE INSTANCE |
| 10531.0.100 | CC MODULE - No Communication | No communication with CC Module | -Check if CC Module is connected -Check wires to CC Module for open circuits -Check power supply CC Module |
| 10532.0.24 | CC MODULE AC PUMP - Fault | The CC Module AC pump circuit is open and pump is not running | -Check if AC generator is running -Check if the AC pump contactor is tripped -Check wires to the pump for open circuit |
| 10533.0.24 | CC MODULE DC PUMP - Fault | The CC Module DC pump circuit is open and pump is not running | -Check if DC pump contactor has 24VDC -Check if the DC pump contactor is tripped -Check wires to the DC pump for open circuit |
| 36000.1.24 | ABB ACS550 Instance 1 Fault | ABB ACS550 fault | Se ABB ACS550 drive for more details |
| 36002.1.24 | VACON Instance 1 Fault | VACON VFD Fault | Se VACON drive for more details |
| 36003.1.24 | ABB ACS580 Instance 1 Fault | ABB ACS580 fault | Se ABB ACS580 drive for more details |
| 36004.1.24 | EHP Instance 1 Fault | EHP Fault | -See fault from EHP for more details |
| 36100.1.100 | VFD Instance 1 No Communication | Lost communication with VFD | -VFD not powered up -VFD communication cable not connected or incorrectly wired -On the VFD make sure the RS485 BUS TERMINATION is in ON position |
| 36103.1.0 | VFD IN LOCAL Instance 1 - | VFD in local mode | -Switch VFD to remote mode |
| | | | |

10 **SDI-1** 723I - 3 2023

eVision and EHP Fault Codes

| Fault Code | Fault Name | Fault Description | Action |
|---------------|---|--|---|
| 100.0.0 | System Error | Internal error | -Consult Side-Power dealer |
| 107.0.24 | Bootloader fault code - Fault | Bootloader failed upgrading. | -Check S-link cables and T-connectors. -If problem persist, consult Sleipner dealer. |
| 155.0.24 | Internal Voltage - Fault | Internal error | -If problem persist, consult Sleipner dealer. |
| 10000.106.55 | Motor Temp eVision Controller uC Overtemp | Stator over temperature | -Wait for motor to cool down |
| 10002.0.13 | Stator Temperature - Open Circuit | Stator temperature sensor not connected | -If problem persist, consult Sleipner dealer. |
| 10002.0.16 | Stator Temperature - Short Circuit | Stator temperature sensor short circuit | -If problem persist, consult Sleipner dealer. |
| 10003.0.13 | Transistor Temperature - Open Circuit | Transistor temperature sensor not connected | -If problem persist, consult Sleipner dealer. |
| 10003.0.16 | Transistor Temperature - Short Circuit | Transistor temperature sensor short circuit | -If problem persist, consult Sleipner dealer. |
| 10101.106.55 | Device CPU Temp eVision Controller uC Overtemp | Main MCU temperature above max limit | -Wait for motor to cool down |
| 10101.107.55 | Device CPU Temp eVision Motor uC Overtemp | Motor MCU temperature above max limit | -Wait for motor to cool down. |
| 10102.106.55 | Device Board Temperature eVision Controller uC Overtemp | Transistor over temperature | -Wait for motor to cool down |
| 10104.106.24 | Motor Speed eVision Controller uC Fault | Motor speed outside valid range. | -Check propeller blades and flexible coupling. |
| 10104.107.212 | Motor Speed eVision Motor uC Overspeed | Motor speed outside valid range | -Check propeller blades and flexible coupling. -If not resolved consult Sleipner representative. |
| 10200.106.53 | System Voltage eVision Controller uC Overvoltage | Main MCU temperature above max limit | -Measure voltage at battery terminals and thruster terminals. |
| 10200.106.54 | System Voltage eVision Controller uC Undervoltage | Motor supply voltage below min limit | -Measure voltage at battery terminals and thruster terminals. |
| 10200.107.53 | System Voltage eVision Motor uC Overvoltage | Motor supply voltage above max limit | -Measure voltage at battery terminals and thruster terminals. |
| 10200.107.54 | System Voltage eVision Motor uC Undervoltage | Motor supply voltage below min limit | -Measure voltage at battery terminals and thruster terminals. |
| 10301.0.100 | Motor Position - No Communication | Communication with speed sensor failed | -If problem persist, consult Sleipner dealer. |
| 10301.107.212 | Motor Position eVision Motor uC Overspeed | Motor fails to stop correctly | -If problem persist, consult Sleipner dealer. |
| 10302.107.24 | uC Communication eVision Motor uC Fault | Communication between internal MCUs failed | -If problem persist, consult Sleipner dealer. |
| 10302.107.100 | uC Communication eVision Motor uC No Communication | Communication between internal MCUs timeout | -If problem persist, consult Sleipner dealer. |
| 10303.107.20 | Motor Torque eVision Motor uC Over Limit | Motor torque above max limit | -Check if propeller is obstructed. -If not resolved consult Sleipner dealer. |
| 10600.0.24 | Retract Controller - Fault | Fault detected on retract | -Check retract faults |
| 10600.0.208 | Retract Controller - INTERLOCK | Function or Location configuration does not match retract controller configuration | -Check configuration of installed devices. |
| 30100.0.13 | Thruster Motor Current - Open Circuit | Motor phase not connected. | -If problem persist, consult Sleipner dealer. |
| 30100.107.57 | Thruster Motor Current eVision Motor uC Overcurrent | Measured motor phase current above max limit | -Check if propeller is blocked. -If not resolved consult Sleipner dealer. |
| 60000.0.13 | Main Fan - Open Circuit | Cooling fan temperature measurement open circuit | -If problem persist, consult Sleipner dealer. |
| 60000.0.16 | Main Fan - Short Circuit | Cooling fan temperature measurement short circuit | -If problem persist, consult Sleipner dealer. |
| 60000.0.50 | Main Fan - Current Low | Cooling fan current consumption below min limit | -If problem persist, consult Sleipner dealer. |
| 60000.0.51 | Main Fan - Current High | Cooling fan current consumption above max limit | -If problem persist, consult Sleipner dealer. |
| 60000.0.53 | Main Fan - Overvoltage | Cooling fan supply voltage above max limit | -If problem persist, consult Sleipner dealer. |
| 60000.0.54 | Main Fan - Undervoltage | Cooling fan supply voltage below min limit | -If problem persist, consult Sleipner dealer. |
| 60000.0.55 | Main Fan - Overtemp | Cooling fan power supply temperature above max limit | -Wait for motor to cool down |
| 60000.0.211 | Main Fan - Underspeed | Cooling fan speed below limit | -If problem persist, consult Sleipner dealer. |
| 60000.0.212 | Main Fan - Overspeed | Cooling fan speed above limit | -If problem persist, consult Sleipner dealer. |

SRC-3 Fault Codes

| Fault Code | Fault Name | Fault Description | Action |
|-------------|--|--|---|
| 100.0.0 | System Error | System Error | Contact Sleipner Dealer |
| 153.0.151 | Supply Voltage - Self-Test Fault | Failed to determine voltage level of the system / Out of range. | Verify that the correct battery was chosen for this system and that it is properly charged. |
| 10600.0.101 | Retract Controller - Bus Off | Actuator CAN experienced Bus Off/Bus error. | Verify CAN cables to the actuators are correctly connected. |
| 10600.0.210 | Retract Controller - Service Mode | In Service Mode. | Exit service mode by using button controls. |
| 10602.0.22 | Retract Motion OUT Fault - Out of position | Lift or Lock Actuators went past their expected end-position when hatch deploying. | Verify the mechanical shape of the hatch is according to specification. Check fault specific for more info. |
| 10602.0.51 | Retract Motion OUT Fault - Current High | Blocked while deploying hatch. | Find and remove cause of mechanical blockage. |
| 10603.0.22 | Retract Motion IN Fault - Out of position | Lift or Lock Actuators went past their expected end-position when hatch retracting. | Verify the mechanical shape of the hatch is according to specification. Check fault specific for more info. |
| 10603.0.51 | Retract Motion IN Fault - Current High | Blocked while retracting hatch. | Find and remove cause of mechanical blockage. |
| 10605.1.24 | Lift Actuator Instance 1 Fault | Lift Actuator 1 Reported a Fatal Error, could be broken. | Contact Sleipner Dealer. |
| 10605.1.53 | Lift Actuator Instance 1 Overvoltage | Lift Actuator 1 Measured Overvoltage | Verify that the correct battery was chosen for this system. |
| 10605.1.54 | Lift Actuator Instance 1 Undervoltage | Lift Actuator 1 Measured Undervoltage | Verify that battery is charged. |
| 10605.1.55 | Lift Actuator Instance 1 Overtemp | Lift Actuator 1 Temperature Exceeding >85C | Find and eliminate cause of high temperature. |
| 10605.1.100 | Lift Actuator Instance 1 No Communication | Lift Actuator 1 Not Communicating | Verify that CAN and supply cables are correctly connected, and that no fuses have gone out. |
| 10605.1.209 | Lift Actuator Instance 1 MOTION FAULT | Lift Actuator 1 experienced linear motion while it was supposed to be in a fixed position. Load might have caused backdrive. | Look for mechanical obstruction/causes for the backdrive and remove them. |
| 10605.2.24 | Lift Actuator Instance 2 Fault | Lift Actuator 2 Reported a Fatal Error, could be broken. | Contact Sleipner Dealer. |
| 10605.2.53 | Lift Actuator Instance 2 Overvoltage | Lift Actuator 2 Measured Overvoltage | Verify that the correct battery was chosen for this system. |
| 10605.2.54 | Lift Actuator Instance 2 Undervoltage | Lift Actuator 2 Measured Undervoltage | Verify that battery is charged. |
| 10605.2.55 | Lift Actuator Instance 2 Overtemp | Lift Actuator 2 Temperature Exceeding >85C | Find and eliminate cause of high temperature. |
| 10605.2.100 | Lift Actuator Instance 2 No Communication | Lift Actuator 2 Not Communicating | Verify that CAN and supply cables are correctly connected, and that no fuses have gone out. |
| 10605.2.209 | Lift Actuator Instance 2 MOTION FAULT | Lift Actuator 2 experienced linear motion while it was supposed to be in a fixed position. Load might have caused backdrive. | Look for mechanical obstruction/causes for the backdrive and remove them. |
| 10606.1.24 | Lock Actuator Instance 1 Fault | Lock Actuator 1 Reported a Fatal Error, could be broken. | Contact Sleipner Dealer. |
| 10606.1.53 | Lock Actuator Instance 1 Overvoltage | Lock Actuator 1 Measured Overvoltage | Verify that the correct battery was chosen for this system. |
| 10606.1.54 | Lock Actuator Instance 1 Undervoltage | Lock Actuator 1 Measured Undervoltage | Verify that battery is charged. |
| 10606.1.55 | Lock Actuator Instance 1 Overtemp | Lock Actuator 1 Temperature Exceeding >85C | Find and eliminate cause of high temperature. |
| 10606.1.100 | Lock Actuator Instance 1 No Communication | Lock Actuator 1 Not Communicating | Verify that CAN and supply cables are correctly connected, and that no fuses have gone out. |
| 10606.1.209 | Lock Actuator Instance 1 MOTION FAULT | Lock Actuator 1 experienced linear motion while it was supposed to be in a fixed position. Load might have caused backdrive. | Look for mechanical obstruction/causes for the backdrive and remove them. |
| 10607.0.209 | Actuator Alignment Fault - MOTION FAULT | There was a position discrepancy between the lift actuators, but alignment failed. | Look for mechanical obstruction/causes for alignment failure. |
| 40008.0.206 | SCU Sensor board fault 6 - WRITE FAIL | EEPROM failed to write. | Contact Sleipner Dealer. |

TMU-1 Fault Codes

MC_0470

| Fault Code | Fault Name | Fault Description | Action |
|-------------|-------------------------|-----------------------------------|---|
| 10103.0.10 | Gearleg Oil - Level Low | Gearleg oil level is low | -Check level indicator on the external oil tank. If low oil level in tank, refill oil and check gearleg for leakageIf oil level is ok, check that cable between TMU-1 and oil tank sensor is connected and not damaged. |
| 10104.0.212 | Motor Speed - Overspeed | Motor speed higher than 5.000 RPM | -Verify that Pulse Per Revolution configuration on TMU-1 matches RPM sensor specificationCheck that cable between TMU-1 and RPM sensor is connected and not damaged. |

VDRI-1 Fault Codes

MC_0449

| Fault Code | Fault Name | Fault Description | Action |
|------------|---------------------|---|--|
| 109.0.0 | Configuration Error | -No Speed Source configured. At least one instance must be configured for VDRI to log dataInstance configured to receive data from PDC-301, but receive data from TMU-1 or vice versaAn instance receives data when no Speed Source is configured, or vice versa. | Check configuration and installed devices on S-Link bus. |

12 **SDI-1** 723I - 3 2023

PPC Fault Codes

| Fault Code | Fault Name | Fault Description | Action |
|--------------|---|---|---|
| 10000.0.11 | Motor Temp - Level High | Motor temperature is higher than 120C/248F | - Motor must cool down to below 110C/230F |
| 10000.0.13 | Motor Temp - Open Circuit | Motor temperature sensor open circuit | -Check for open circuit on the temperature sensor on the motor |
| 10000.0.16 | Motor Temp - Short Circuit | Motor temperature sensor short circuit | -Check for short circuit on the temperature sensor on the motor |
| 10001.0.13 | Motor Thermo Switch - Open Circuit | Thermoswitch input is activated | -Motor needs to cool down before operated again -If motor is not warm then check for thermoswitch open circuit or wrong setup |
| 10100.0.11 | Device Cooling Fin Temp - Level High | PPC controller temperature is higher than 80C/176F | -PPC must cool down to below 45C/113F |
| 10200.0.10 | System Voltage - Level Low | Low motor voltage when motor is running. 12V thruster below 8.0V 24V thruster below 12.0V | -Reset or power OFF, wait 30sec and power ON the PPC -Recharge thruster battery |
| 20000.0.73 | IPC - Contact Before Energized | IPC error, motor relay fault before energized | -Turn off thruster battery main switch. -Thruster must be serviced by authorized personnel |
| 20000.200.70 | IPC Starboard No Contact Energized | IPC error, motor relay no contact when energized to starboard side | -Turn off thruster battery main switch. -Thruster must be serviced by authorized personnel |
| 20000.201.70 | IPC Port No Contact Energized | IPC error, motor relay no contact when energized to port side | -Turn off thruster battery main switch. -Thruster must be serviced by authorized personnel |
| 30000.200.51 | Thruster Solenoid Starboard Current High | Motor starboard contact fault | -Check motor contact connections -Check for short circuit -Check for dead relay |
| 30000.201.51 | Thruster Solenoid Port Current High | Motor port contact fault | -Check motor contact connections -Check for short circuit -Check for dead relay |
| 30100.0.51 | Thruster Motor Current - Current High | Motor current too high | -Reset or power OFF, wait 30sec and power ON the PPC -Check groining on the propeller -Check obstacles in the thruster tunnel -If not resolved, thruster must be serviced by authorized personnel |
| 30100.0.52 | Thruster Motor Current - Current Critical | Motor current critical high | -Reset or power OFF, wait 30sec and power ON the PPC -If not resolved, thruster must be serviced by authorized personnel |
| 30300.0.19 | Cooling Fan Speed - Under Limit | Cooling fan stopped or running to slow | PPC must be serviced by authorized personnel |

150000 Fault Codes

MC_0671

| | 1300001 adit 00003 | | | | | |
|--------------|---|---|--|--|--|--|
| Fault Code | Fault Name | Fault Description | Action | | | |
| 10000.0.11 | Motor Temp - Level High | Motortemp has been over 120C (248F) | Motor cool down below 110C (230F) | | | |
| 10000.0.13 | Motor Temp - Open Circuit | Motor temperature sensor open circuit | -Check motor temperature sensor wires for open circuit. | | | |
| 10000.0.16 | Motor Temp - Short Circuit | Motor temperature sensor short circuit | -Check motor temperature sensor wires for short circuit. | | | |
| 10003.0.11 | Transistor Temperature - Level High | Actuator transistor temperature is high | -Control box needs to cool down | | | |
| 10200.0.54 | System Voltage - Undervoltage | Low motor voltage alarm when motor is running. 12V thruster below 8.00V 24V thruster below 12.00V | -Recharge battery, reset or power OFF/ON device. | | | |
| 10600.0.210 | Retract Controller - DEVICE IN MANUAL MODE | Retract controller in service mode. Switch no. 4 is ON. | -Check dip switch setting on retract control box. | | | |
| 10601.0.24 | Retract Position Sensor - Fault | Position sensor fault | -Check position sensor cables and sensor for damage | | | |
| 10602.0.50 | Retract Motion OUT Fault - Current Low | Actuator current is below 0.5A when deploying | -Check actuator connection or power to actuator. -If actuator is warm, try again when actuator has cooled down. | | | |
| 10602.0.51 | Retract Motion OUT Fault - Current High | Retract obstructed while deploying | -Turn off all panels. Go for lower speed/deeper water and retry | | | |
| 10603.0.50 | Retract Motion IN Fault - Current Low | Actuator current is below 0.5A when retracting | -Check actuator connection or power to actuator. -If actuator is warm, try again when actuator has cooled down. | | | |
| 10603.0.51 | Retract Motion IN Fault - Current High | Retract obstructed while retracting | -Turn panel on and manually override main switch. Remove obstruction and try again. | | | |
| 10604.0.203 | Retract Shaft - Not Calibrated | Shaft Not Calibrated | -See manual for how to calibrate. | | | |
| 20000.0.72 | IPC - Contact After Deenergized | Solenoid has contact after de-energized | -Turn off thruster battery main switch. Thruster must be serviced by authorized personnel. | | | |
| 20000.0.73 | IPC - Contact Before Energized | Solenoid has contact when not energized | -Turn off thruster battery main switch. Thruster must be serviced by authorized personnel. | | | |
| 20000.200.70 | IPC Starboard No Contact Energized | Solenoid has no contact when energized to starboard side | -Turn off thruster battery main switch. Thruster must be serviced by authorized personnel. | | | |
| 20000.201.70 | IPC Port No Contact Energized | Solenoid has no contact when energized to port side | -Turn off thruster battery main switch. Thruster must be serviced by authorized personnel. | | | |
| 30000.200.51 | Thruster Solenoid Starboard Current High | Motor starboard solenoid high current | -Check starboard solenoid connections for short circuit | | | |
| 30000.201.51 | Thruster Solenoid Port Current High | Motor port solenoid high current | -Check port solenoid connections for short circuit | | | |



Installation Guide

Failure to follow the considerations and precautions can cause serious injury, damage and will render all warranties given by Sleipner Motor as VOID.

Responsibility of the Installer

MC_0038

The installer must read this document to ensure necessary familiarity with the product before installation.

Instructions in this document cannot be guaranteed to comply with all international and national regulations. It is the responsibility of the installer to follow all applicable international and national regulations when installing Sleipner products.

The recommendations given in this document are guidelines ONLY, and Sleipner strongly recommends that advice is obtained from a person familiar with the particular vessel and applicable regulations.

This document contains general installation instructions intended to support experienced installers. If you are not skilled in this type of work, please contact professional installers for assistance.

If required by local regulation, electrical work must be done by a licensed professional.

Appropriate health and safety procedures must be followed during installation.

Faulty installation of Sleipner products will render all warranties given by Sleipner Motor AS.

Ensure appropriate access to Sleipner products during installation planning for service, inspection and component replacement.

When installing an S-Link™ system connect ONLY original Sleipner S-Link™ products or other authorized control equipment directly to the S-Link™ bus.

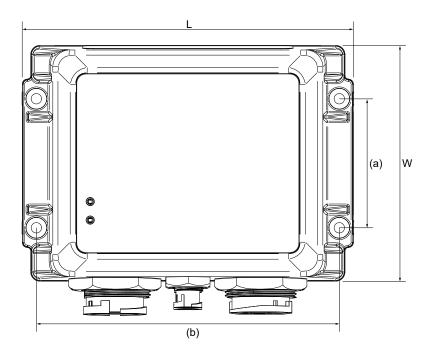
Connecting non-authorized third-party equipment, it must always be connected through a Sleipner supplied interface product.

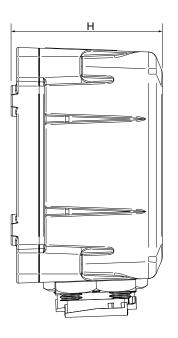
Any attempt to directly control or connect into the S-Link™ control system without a designated and approved interface will render all warranties and responsibilities of all of the connected Sleipner products. If you are interfacing the S-Link™ bus by agreement with Sleipner through a designated Sleipner supplied interface, you are still required to install at least one original Sleipner control panel to enable efficient troubleshooting if necessary.

14 **SDJ-1** 7231 - 3 2023

SDI-1 Dimensions

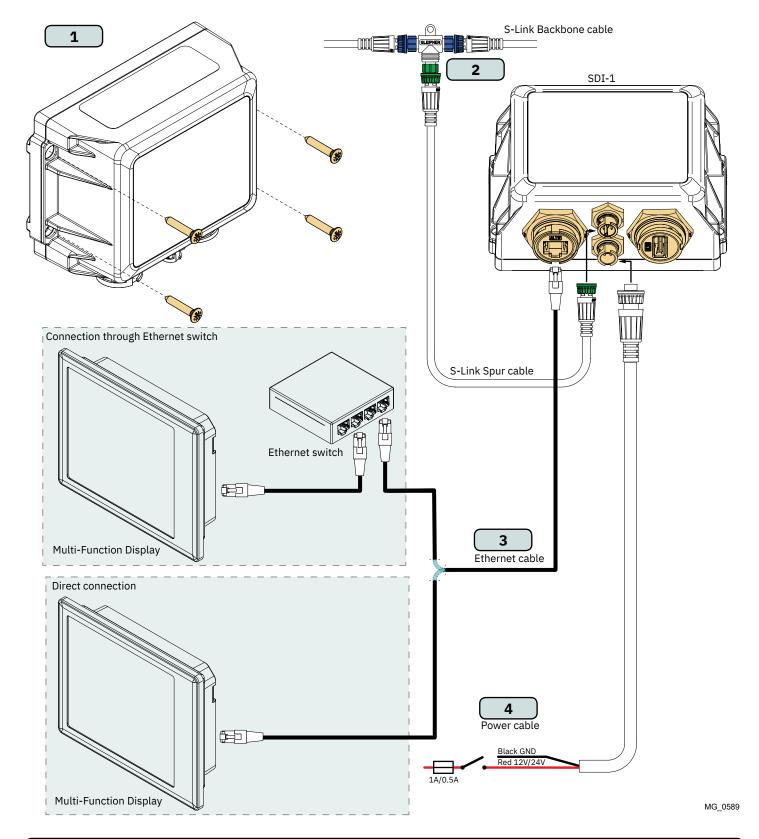
| Dimension code | Dimension description | mm | inch |
|----------------|---------------------------------|-----|------|
| L | Length | 118 | 2 |
| W | Width | 84 | 4.6 |
| Н | Height | 54 | 3.3 |
| (a) | Distance between mounting holes | 46 | 1.8 |
| (b) | Distance between mounting holes | 108 | 4.3 |





MG_0703

- 1. Fasten the SDI-1 box to a solid surface using four mounting screws.
- 2. Connected a S-Link SPUR Cable between SDI-1 and a T-connector on the S-Link BACKBONE Cable. See S-Link System Description chapter for detailed information about the S-Link system.
- 3. Connect an Ethernet cable between SDI-1 and the Multi-Function Display (MFD). For most MFDs the Ethernet cable could be connected to a switch on the same net as the MFD.
- 4. Connect power cable supplying 12V/24V. The supply should be protected with a 1A/0.5A fuse. To be able to completely turn off SDI-1 a siwtch could be connected on the supply.



S-Link System Description

S-Link is a CAN-based control system used for communication between Sleipner products installed on a vessel. The system uses BACKBONE Cables as a common power and communication bus with separate SPUR Cables to each connected unit. Only one S-Link POWER cable shall be connected to the BACKBONE Cable. Units with low power consumption are powered directly from the S-Link bus.

Main advantages of S-Link system:

- Compact and waterproof plugs.
- BACKBONE and SPUR Cables have different colour coding and keying to ensure correct and easy installation. BACKBONE Cables have blue connectors and SPUR Cables have green connectors.
- Different cable lengths and BACKBONE Extenders make the system scalable and flexible to install.

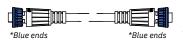
Installation of S-Link cables:

Select appropriate cables to keep the length of BACKBONE- and SPUR Cables to a minimum. In case of planned installation with total BACKBONE Cable length exceeding 100 meters please consult your local distributor. The S-Link cables should be properly fastened when installed to avoid sharp bend radius, cable chafing and undesired strain on connectors. Locking mechanism on connectors must be fully closed. To ensure long lifetime, cables, T-Connectors and Extenders should not be located so that they are permanently immersed in water or other fluids. It is also recommended to install cables such that water and condensation do not run along the cables and into the connectors.

The POWER Cable should ideally be connected around the middle of the BACKBONE bus to ensure an equal voltage drop at each end of the BACKBONE Cable. The yellow and black wire in the POWER Cable shall be connected to GND and the red wire connected to +12VDC or +24VDC.

To reduce the risk of interference, avoid routing the S-Link cables close to equipment such as radio transmitters, antennas or high voltage cables. The backbone must be terminated at each end with the END Terminator.

SPUR cables can be left unterminated to prepare for the installation of future additional equipment. In such cases, ensure to protect open connectors from water and moisture to avoid corrosion in the connectors.



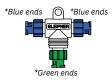
BACKBONE Cable

Forms the communication and power bus throughout a vessel. Available in different standard lengths.



*Green ends

Used to connect S-Link compliant products to the backbone cable. One SPUR Cable must be used for each connected component, with no exceptions. Recommended to be as short as practically possible. Available in different standard lengths.



T-Connector

Used for connection of SPUR or POWER Cable to the BACKBONE Cable. One T-Connector for each connected cable.



BACKBONE Extender

Connects two BACKBONE Cables to extend the length.



S-Link installation example

Stern Thruster

*Green ends

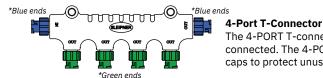
POWER Cable

Required in all installations for connection of BACKBONE Cable to a power supply and should be protected with a 2A fuse.



END Terminator

Must be one at each end of the BACKBONE bus.



Spur

*For DC system

The 4-PORT T-connector allows multiple SPUR Cables to be connected. The 4-PORT T-connector comes with two sealing caps to protect unused ports.

Control Panel Control Panel Backbone Extender 4 Port T-Connecto 4 Port T-Connector T-Connector O TOTAL O End 🔳 Backbone Backbone Backbone Fnd Terminator Powe S-Link **Automatic Power Supply** Black Main switch Red Spui

Switch Optional

SDI-1 7231 -3 2023 17

Bow Thruster

MG_0159

Find your local professional dealer from our certified worldwide network for expert service and support. visit our website www.sleipnergroup.com/support

Product Spare Parts and Additional Resources

MC 0024

For additional supporting documentation, we advise you to visit our website www.sleipnergroup.com and find your Sleipner product.

Warranty statement

MC_0024

- Sleipner Motor AS (The "Warrantor") warrants that the equipment (parts, materials, and embedded software of products) manufactured by the Warrantor is free from defects in workmanship and materials for purpose for which the equipment is intended and under normal use and maintenance service (the "Warranty").
- 2. This Warranty is in effect for two years (Leisure Use) or one year (Commercial and other Non-leisure Use) from the date of delivery/purchase by the end user, with the following exceptions;
 - (a) For demonstration vessels, or vessels kept on the water, the dealer is considered as the end user from 6 months after their launch of the vessel;
 - (b) The warranty period starts no later than 18 months after the first launch of the vessel.
 - Please note that the boat manufacturer and dealer must pay particular attention to correct maintenance and service both by the products manuals as well as general good practice for the location the boat is kept in the period the boat is in their care. In cases where the 6 and 18 months grace periods for boat builders and dealers are passed, it is possible to obtain a full warranty upon inspection and approval of the warrantor or such representative.
- 3. Certain parts, classified as wearable or service parts, are not covered by the warranty. A failure to follow the required maintenance and service work as described in the product manual render all warranty on parts or components directly or indirectly affected by this void. Please also note that for some parts, time is also a factor separately from actual operational hours.
- 4. This Warranty is transferable and covers the equipment for the specified warranty period.
- 5. The warranty does not apply to defects or damages caused by faulty installation or hook-up, abuse or misuse of the equipment including exposure to excessive heat, salt or fresh water spray, or water immersion except for equipment specifically designed as waterproof.
- 6. In case the equipment seems to be defective, the warranty holder (the "Claimant") must do the following to make a claim:

 (a) Contact the dealer or service centre where the equipment was purchased and make the claim. Alternatively, the Claimant can make the claim to a dealer or service centre found at www.sleipnergroup.com. The Claimant must present a detailed written statement of the nature and circumstances of the defect, to the best of the Claimant's knowledge, including product identification and serial nbr., the date and place of purchase and the name and address of the installer. Proof of purchase date should be included with the claim, to verify that the warranty period has not expired:
 - (b) Make the equipment available for troubleshooting and repair, with direct and workable access, including dismantling of furnishings or similar, if any, either at the premises of the Warrantor or an authorised service representative approved by the Warrantor. Equipment can only be returned to the Warrantor or an authorised service representative for repair following a pre-approval by the Warrantor's Help Desk and if so, with the Return Authorisation Number visible postage/shipping prepaid and at the expense of the Claimant.
- 7. Examination and handling of the warranty claim:
 - (a) If upon the Warrantor's or authorised service Representative's examination, the defect is determined to result from defective material or workmanship in the warranty period, the equipment will be repaired or replaced at the Warrantor's option without charge, and returned to the Purchaser at the Warrantor's expense. If, on the other hand, the claim is determined to result from circumstances such as described in section 4 above or a result of wear and tear exceeding that for which the equipment is intended (e.g. commercial use of equipment intended for leisure use), the costs for the troubleshooting and repair shall be borne by the Claimant;
 - (b) No refund of the purchase price will be granted to the Claimant, unless the Warrantor is unable to remedy the defect after having a reasonable number of opportunities to do so. In the event that attempts to remedy the defect have failed, the Claimant may claim a refund of the purchase price, provided that the Claimant submits a statement in writing from a professional boating equipment supplier that the installation instructions of the Installation and Operation Manual have been complied with and that the defect remains.
- 8. Warranty service shall be performed only by the Warrantor, or an authorised service representative, and any attempt to remedy the defect by anyone else shall render this warranty void.
- 9. No other warranty is given beyond those described above, implied or otherwise, including any implied warranty of merchantability, fitness for a particular purpose other than the purpose for which the equipment is intended, and any other obligations on the part of the Warrantor or its employees and representatives.
- 10. There shall be no responsibility or liability whatsoever on the part of the Warrantor or its employees and representatives based on this Warranty for injury to any person or persons, or damage to property, loss of income or profit, or any other incidental, consequential or resulting damage or cost claimed to have been incurred through the use or sale of the equipment, including any possible failure or malfunction of the equipment or damages arising from collision with other vessels or objects.
- 11. This warranty gives you specific legal rights, and you may also have other rights which vary from country to country.

Patents

MC_0024

At Sleipner we continually reinvest to develop and offer the latest technology in marine advancements. To see the many unique designs we have patented visit our website www.sleipnergroup.com/patents

18 **SDI-1 723**I - **3 2023**



CE Declaration of conformity (DoC)

| We, the manufacturer: | Sleipner Motor AS | | |
|---|---------------------------------------|--|--|
| | Arne Svendsei | ns gate 6-8, NO 1612 Fredrikstad, Norway | |
| With ISO 9001 certificate: | 1484-2007-AQ-NOR-NA, issued by DNV-GL | | |
| Declare that the product: | | | |
| Product Description: S-Link [| Display Interface | 2 | |
| Model Number: SDI-1 | | | |
| Subject to installation, mainten conformity with the provisions | | onforming to their intended purpose, is in EU Directives: | |
| Radio equipment - Directive 2014/53/EU Restriction of the Use of certain Hazardous Substances in Electrical and Electronic Equipment (RoHS) - Directive 2011/65/EU | | | |
| The product is designed to meet the standards and criteria outlined in: | Radio | EN 300 328 V2.2.2 EN 301 893 V2.1.1 EN 50385:2017 | |
| | ЕМС | EN 60945:2002 IEC 60533:2015 EN 301 489-1 V2.2.0 EN 301 489-17 V3.2.0 | |
| | Safety | EN 62368-1:2020 EN 62311:2008 | |
| | RoHS | EN 63000:2018 | |
| | | | |

This declaration of conformity is issued under the exclusive responsibility of the manufacturer.

SDI-1

Fredrikstad, 24^{th} of October 2022

Ronny Skauen, President and CEO

723I - **3 2023** 19



UK Declaration of conformity (DoC)

| We, the manufacturer: | Sleipner Motor AS | |
|----------------------------|--|--|
| | Arne Svendsens gate 6-8, NO 1612 Fredrikstad, Norway | |
| With ISO 9001 certificate: | 1484-2007-AQ-NOR-NA, issued by DNV-GL | |

Declare that the product:

Product Description: S-Link Display Interface

Model Number: SDI-1

Subject to installation, maintenance and use conforming to their intended purpose, is in conformity with the provisions of the following UK Regulations:

- Radio Equipment Regulations 2017
- The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations - 2012

| The product is designed to | Radio | EN 300 328 V2.2.2 |
|----------------------------|--------|----------------------|
| meet the standards and | | EN 301 893 V2.1.1 |
| criteria outlined in: | | EN 50385:2017 |
| | | |
| | EMC | EN 60945:2002 |
| | | IEC 60533:2015 |
| | | EN 301 489-1 V2.2.0 |
| | | EN 301 489-17 V3.2.0 |
| | Safety | EN 62368-1:2020 |
| | | EN 62311:2008 |
| | | |
| | RoHS | EN 63000:2018 |
| | | |

Mungh

This declaration of conformity is issued under the exclusive responsibility of the manufacturer.

Fredrikstad, 24th of October 2022

Ronny Skauen, President and CEO

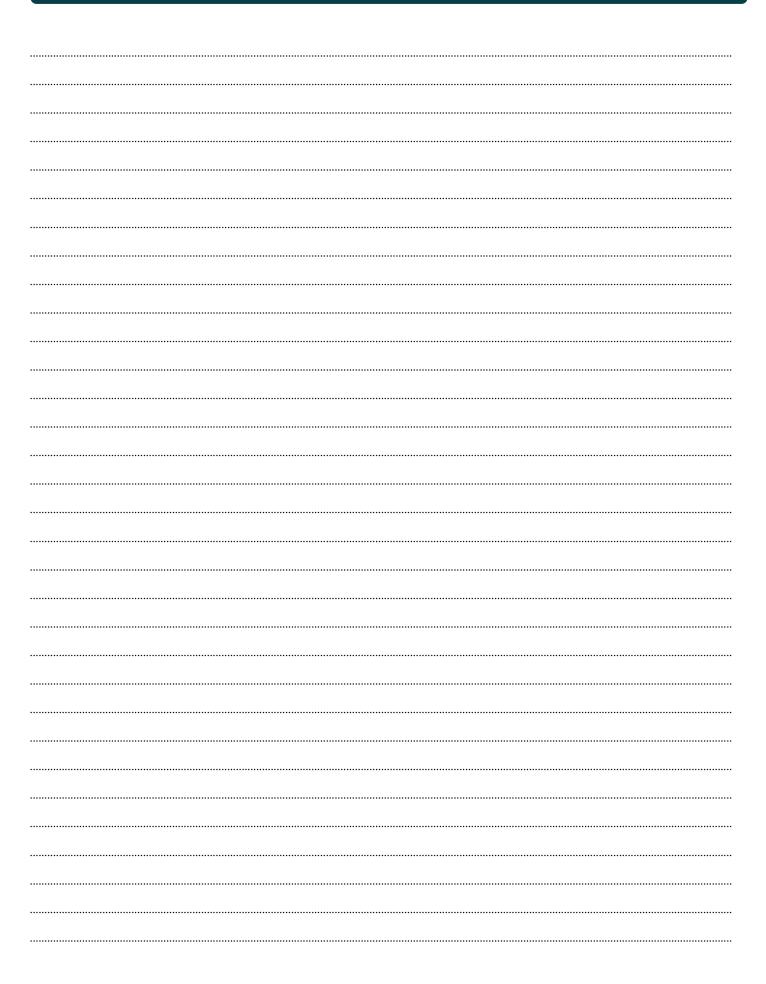
20

7231

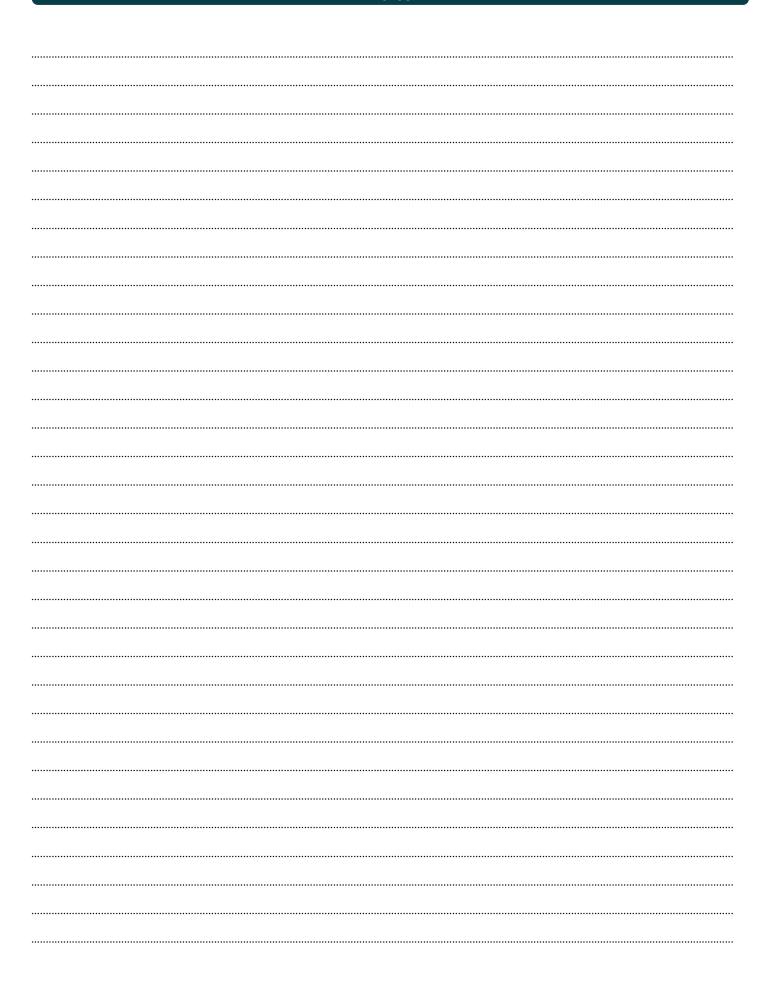
- 3

2023

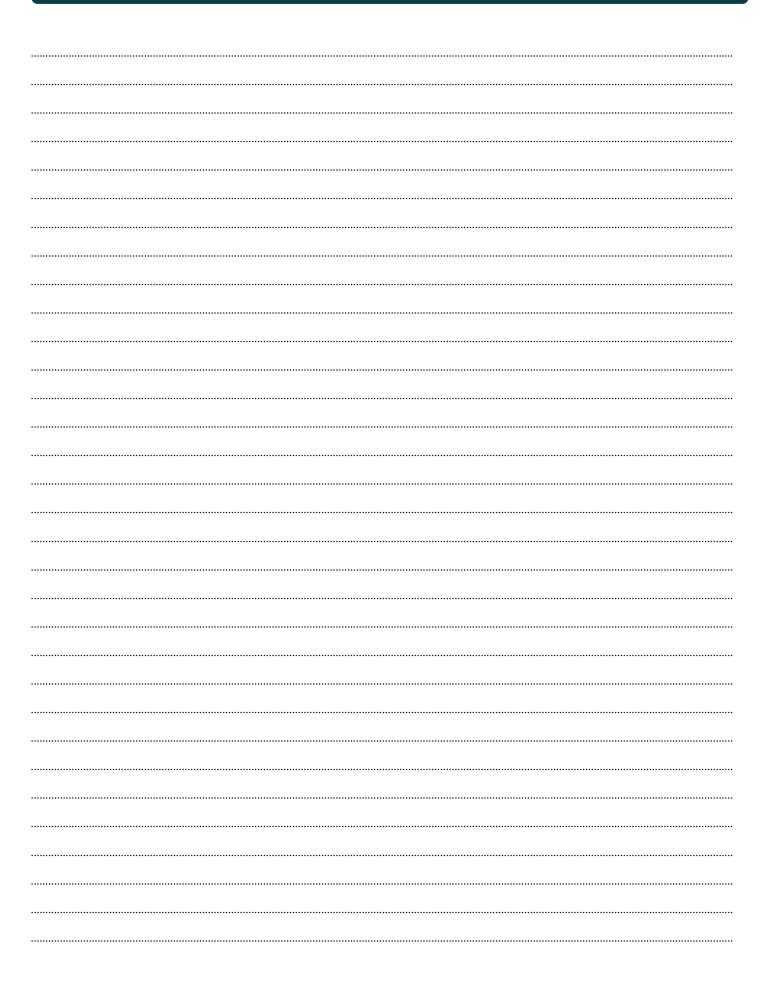
Notes Mc_0035



| Notes | MC_0035 |
|--------|---------|
| 110163 | |



Notes MC_0037



© Sleipner Group, All rights reserved The information given in the document was right at the time it was published. However, Sleipner Group cannot accept liability for any inaccuracies or omissions it may contain. Continuous product improvement may change the product specifications without notice. Therefore, Sleipner Group cannot accept liability for any possible differences between product and document.

Learn more about our products at www.sleipnergroup.com



SLEIPNER GROUP

P.O. Box 519 N-1612 Fredrikstad Norway www.sleipnergroup.com

