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# User Manual

*Including Installation For Control Panels*  
**PJC211 & PJC212**



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MC\_0020

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**Failure to follow the considerations and precautions can cause serious injury, damage and will render all warranties given by Sleipner Motor as VOID.**

MC\_0411

## General Operation Consideration and Precaution Guidelines

MC\_0444

### For the operation of thrusters

MC\_0418

**Never use thrusters when close to objects, persons or animals in the water. The thruster will draw objects into the tunnel and the rotating propellers. This will cause serious injuries and damage the thruster.**

**Always turn the main power switch off before touching any part of the thruster. An incidental start while touching moving parts can cause serious injuries.**

**It is the owner, captains or other responsible parties full responsibility to assess the risk of any unexpected incidents on the vessel. If the thruster stops giving thrust for some reason while manoeuvring you must have considered a plan on how to avoid damage to persons or other objects.**

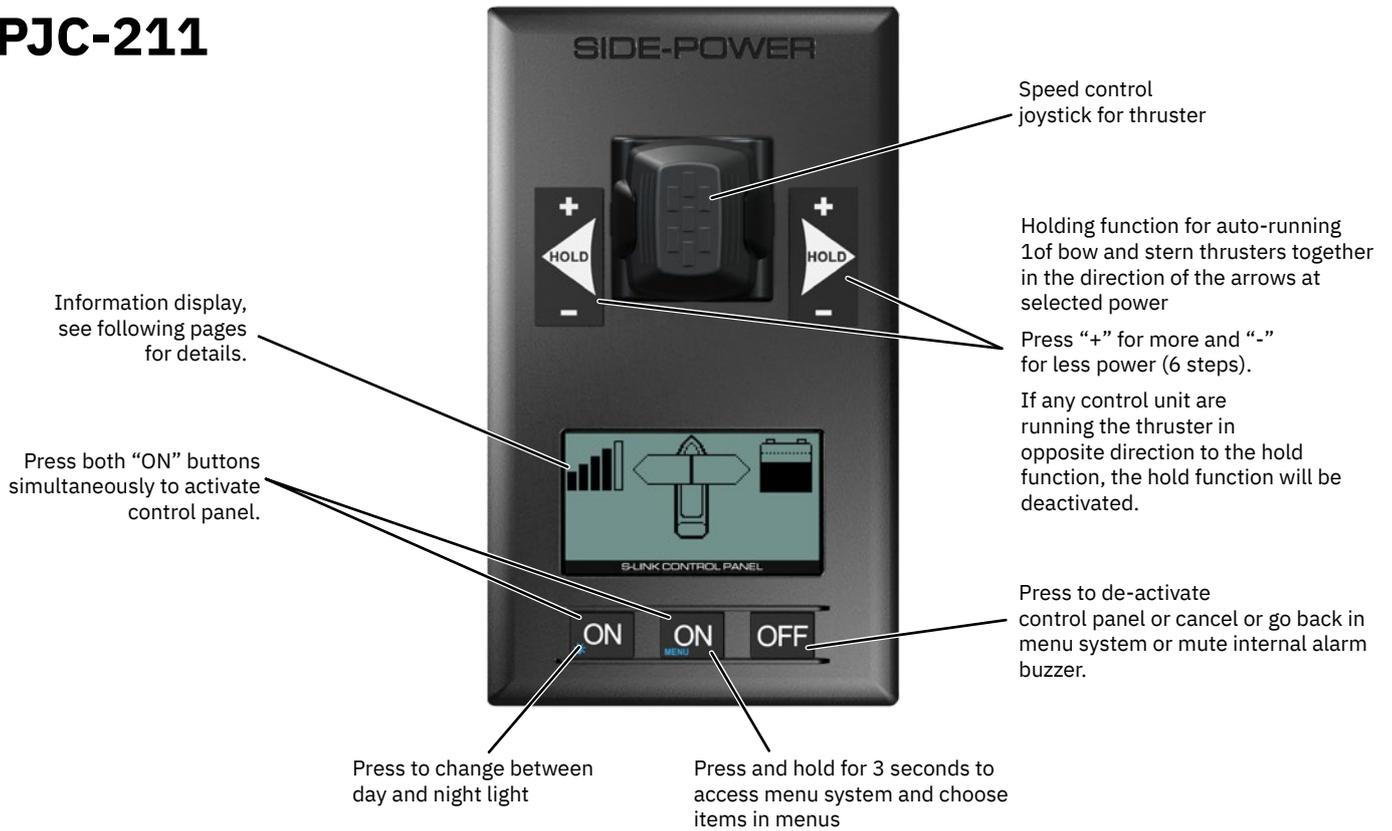
- Always turn the control device off when the thruster is not in use or when leaving the boat.
- When leaving the boat always turn off the main power switch for the thruster.
- Never use thrusters out of water
- If the thruster stops giving thrust while running, stop running the thruster and turn it off. Running the thruster for more than a few seconds without resistance from the propeller can cause serious damage to the thruster.
- If two control panels are operated in opposite directions at the same time, the thruster will not run. If both are operated in the same direction, the thruster will run in this direction.
- If you notice any faults with the thruster switch it off to avoid further damage.
- The purpose of the thruster is to manoeuvre or dock the vessel. Forward or reverse speed must not exceed 4 knots when operated.



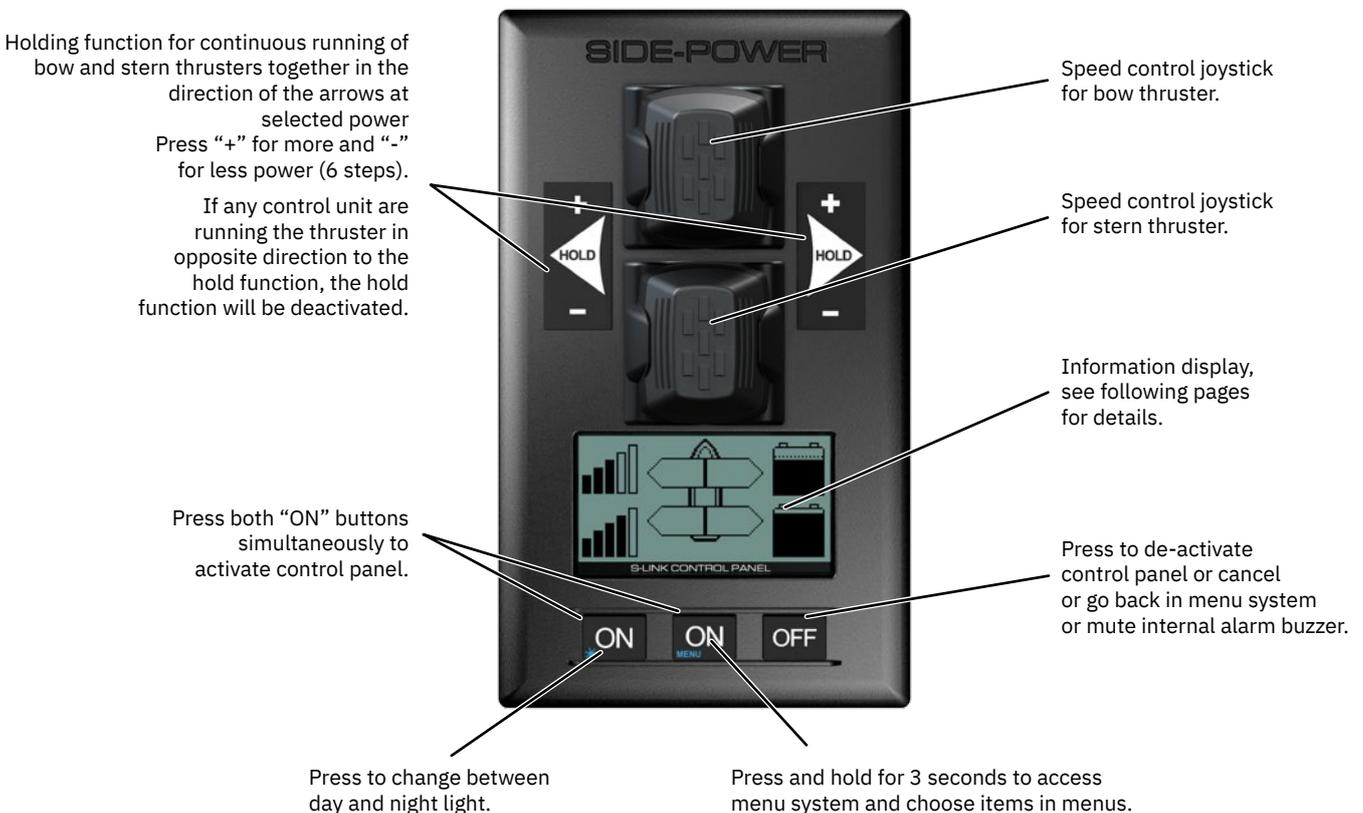
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MC\_0020

# PJC-211



# PJC-212



# Proportional Control Panel

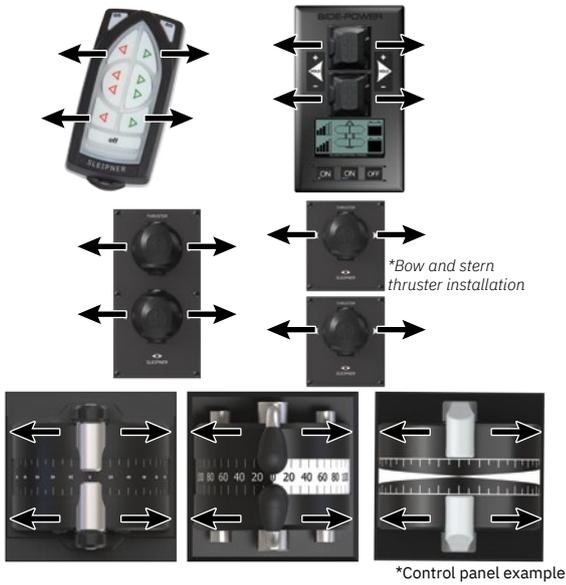
## Activating the bow thruster



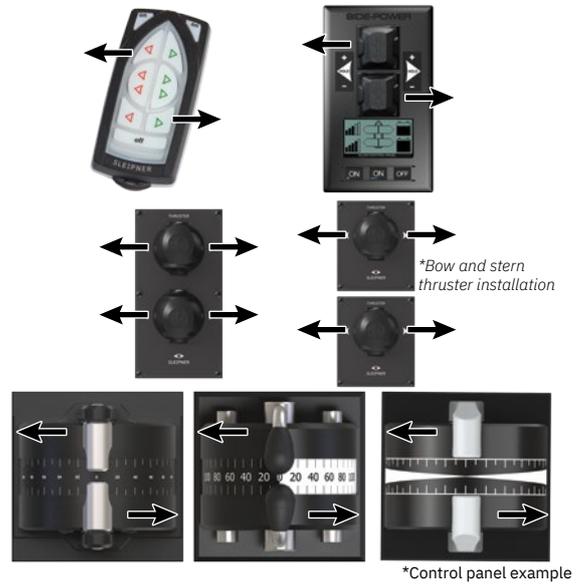
## Activating the stern thruster



## Activating both bow and stern thruster to push the boat sideways



## Activating both bow and stern thruster to rotate the boat on axis



At the first start-up of a new system, one of the two screens below will be shown:

**The setup procedure requires knowledge of the serial number and location of all the S-link devices. Write this down in the form on the last page to have the information at hand when doing a manual setup.**

**1.0 SETUP DO NOT MATCH SYSTEM. PRESS ✓ FOR AUTO SETUP**

New devices found. Not in conflict with other devices. Press button below the -symbol to auto setup.

Thrusters can not be operated to auto setup is completed.

**'OR'**

**2.0 RUN SETUP! DEVICES IN CONFLICT!**

Detected devices in conflict. Two or more thrusters defined as same instance (bow/stern/bow STB/Stern STB). Run Setup procedure to correct.

Thrusters cannot be operated until setup is completed.



**2.1** Press and hold the button marked "MENU" for 3 seconds to enter the menu system. Use the (stern) joystick to select "SETUP", Press button below the -symbol to enter the "SETUP"-menu.

**2.2** Use the (stern) joystick to select "SYSTEM DEVICES", Press button below the -symbol to enter the "SYSTEM DEVICES"-menu.



**2.3** Use the (stern) joystick to set the pin code one number at the time, press button below the -symbol to jump to next number and confirm. The pin code is "9 9 9 9".



**(NB: Re-entering the SYSTEM DEVICES menu within 15 minutes does not require entering PIN code.)**

**2.4** For about 2 seconds an hourglass will appear while scanning the S-link for devices. The devices found in the system is now displayed with their instance (thruster type and location) and serial number.



Go through all devices and make sure that they are set to the correct instance and function (refer to detailed instructions in the SETUP section of "Menu System"-chapter).

Press button below the -symbol to save setting and return to "Setup"- Menu.

## Menu System Setup

**SETUP**

Move between menu items with the (stern) joystick. Press the button below  to select the highlighted menu entry. Press the button below  to return to the previous menu.

Setting done under SETUP will be sent to all other panels in the system.



Default in systems without stabilizers

## System Devices

**SYSTEM DEVICES**

View all devices connected to S-Link and manually change setup values.

A PIN code is required to enter the SYSTEM DEVICES menu. Use the (stern) joystick to set the pin code one number at a time, press button below the -symbol to jump to next number and confirm. The pin code is "9 9 9 9".

The number of devices found is shown in the upper right corner of the display. Use (stern) joystick to move between the installed devices.

The list of devices found can fill more than one screen. A scroll bar indicates the position of the selected item.

**(NB: Re-entering the SYSTEM DEVICES menu within 15 minutes does not require re-entering PIN code.)**





Press the button below  to return to the previous menu.  
 Press the button below  to edit the selected parameter.  
 Parameter value will start to blink, use joystick to alter value.  
 Press the button below  to save edited parameter to device  
 Press the button below  to cancel editing without saving.

Default in systems without stabilizers

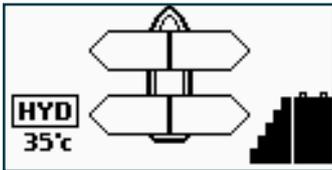
## Combining Stabilizer with AC & DC Thrusters

### SETUP

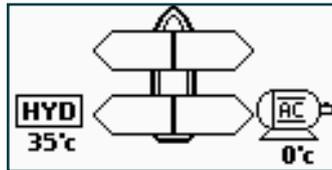
NOTICE regarding following Location modes: If the boat has Sleipner stabilizer and AC or DC thrusters the thruster location should be set as BOW-STB or STERN-STB. This so the hydraulic controller are shown at the left side in display and thruster(s) at the right side of the display.



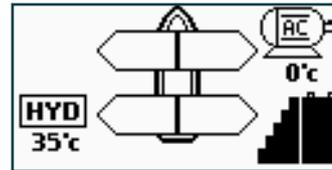
Default in systems without stabilizers



HYD-DC



HYD-AC



HYD-AC-DC

## AC System - PDC 101 Setup

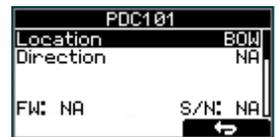
### 3.0 PDC 101

(SAC Controller) (This device is not able to edit. Pre-setup from factory.)

PDC 101 must be setup by authorized personnel.  
 Firmware version and serial number is Not Available (NA).

### 3.1 Location

Values: BOW/STERN/BOW-STB/STERN-STB  
 BOW or STERN in a conventional thruster system.  
 In a system with two bow or stern thrusters (i.e a catamaran),  
 BOW and STERN is port thruster, BOW-STB and STERN-STB  
 is starboard thruster.



**(NB: If the boat has Sleipner stabilizer and AC or DC thrusters the thruster location should be set as BOW-STB or STERN-STB. This so the hydraulic controller are shown at the left side in display and thruster(s) at the right side of the display.)**

### 3.2 Direction

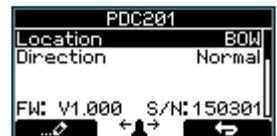
Values: NA (Not Available)

## AC System - PDC 201 Setup

### 4.0 PDC 201

### 4.1 Location

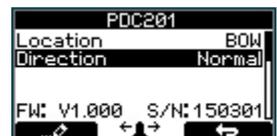
Values: BOW/STERN/BOW-STB/STERN-STB  
 Set the location for selected device. Use BOW or STERN in a conventional thruster system. In a system with two bow or stern thrusters (i.e a catamaran), use BOW or STERN for port thruster, BOW-STB or STERN-STB for starboard thruster.



**(NB: If the boat has Sleipner stabilizer and AC or DC thrusters the thruster location should be set as BOW-STB or STERN-STB. This so the hydraulic controller are shown at the left side in display and thruster(s) at the right side of the display.)**

### 4.2 Direction

Values: Normal (default)/Inverted  
 Switches between Normal and Inverted running direction for the thruster.



## 5.0 PDC-301 - Controller for AC thrusters

Firmware version and S-Link serial number are displayed at the bottom of the configuration menu.

### 5.1 Location

Values: BOW/STERN/BOW-STB/STERN-STB

Set the location for selected device. Use BOW or STERN in a conventional thruster system. In a system with two bow or stern thrusters e.g. a catamaran, use BOW or STERN for port thruster, BOW-STB or STERN-STB for starboard thruster.

If the boat has Sleipner hydraulic stabilizer and AC thrusters the thruster location should be set as BOW-STB or STERN-STB. Then the hydraulic controller is shown at the left side in the display and thruster(s) at the right side of the display.



### 5.2 Direction

Values: Normal (default)/Inverted

Switches between Normal and Inverted running direction for the thruster. If the direction of thrust is opposite of the direction of movement of the joystick this parameter can be used to align thrust direction with the operation of the joystick.



### 5.3 Function

Values: SAC (default), SRAC

Setup the control unit behaviour.

-SAC: Tunnel thruster

-SRAC: SAC retractable thruster. SR150000 retractable controller must be set as SRHP/SRAC.



### 5.4 Max output

Values: 50% to 100% (Default 100%)

Set the maximum output thrust of PDC-301 in percent. PDC-301 will scale the input signal to this value.



### 5.5 Load share limit

Values: 0% to 100% (Default 100%)

The Load Sharing limitation allows the system to limit the combined load on the generator from a bow and stern thruster when both thrusters are used at the same time. The load sharing will dynamically limit the thrust request for each thruster depending on the joystick position and limit settings.

See AC series thruster user manual (document ID 6054) for a detailed explanation and setup guide.



### 5.6 Drive Type

Values: ACS580 (default), VACON

Select the type of Variable Frequency Drive (VFD) to be controlled by PDC-301. Select ACS580 if the drive is an ABB ACS580 or ACS880.



### 5.7 Asymmetric Thrust

Values: 0% to 100% (Default 100%)

This setting can be used to improve performance of dual bow or stern thruster installations such as those found on catamarans or vessels with stern drive units. Pushing water at high flow into an adjacent tunnel may result in cavitation and reduction of thrust for the nearby tunnel.

Pushing water towards the drive unit, above a certain flow rate, might not further increase the thrust. Thus for vessels with stern drive and dual thruster installation the current consumption could potentially be improved by reducing flow towards the drive unit while not reducing maximum achieved thrust.

The Asymmetric Thrust value limits maximum thrust in one direction. The limiting direction is determined by the Location setting of the thruster.

Thrusters with Location set to BOW or STERN will limit thrust towards port side and hence reduce the water flow towards starboard.

Thrusters with Location set to BOW-STB/STERN-STB will limit thrust towards starboard side and hence reduce the water flow towards port.

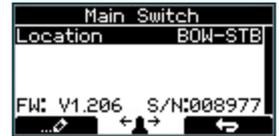


## 6.0 Main Switch

### 6.1 Location

Values: BOW/STERN/BOW-STB/STERN-STB

Set the location for selected device. Use BOW or STERN in a conventional thruster system. In a system with two bow or stern thrusters (i.e a catamaran), use BOW or STERN for port thruster, BOW-STB or STERN-STB for starboard thruster.



**(NB: If the boat has Sleipner hydraulic stabilizer and DC thrusters the thruster location should be set as BOW-STB or STERN-STB. This so the hydraulic controller are shown at the left side in display and thruster(s) at the right side of the display.)**

# DC System - PPC Setup

## 7.0 PPC - DC Speed Controller PPC520 / PPC800 / PPC820/ PPC840

The Proportional Power Controller models PPC520, PPC800, PPC820 and PPC840 have the same configurable parameters. Firmware version and S-Link serial number are displayed at the bottom of the configuration menu.

### 7.1 Location

Values: BOW (default), STERN, BOW-STB, STERN-STB

Set the location for selected device. Use BOW or STERN in a conventional thruster system. In a system with two bow or stern thrusters, e.g. a catamaran, use BOW or STERN for port thruster, BOW-STB or STERN-STB for starboard thruster.



If the vessel has Sleipner hydraulic stabilizer installed and DC thrusters the thruster location should be set as BOW-STB or STERN-STB. This ensures that the hydraulic controller is shown at the left side in the display and thruster(s) at the right side of the display.

### 7.2 Direction

Values: Normal (default)/Inverted

Switches between Normal and Inverted running direction for the thruster. If the direction of thrust is opposite of the direction of movement of the joystick this parameter can be used to align thrust direction with the operation of the joystick.



For SRVP/SRLP retract installations Direction must be configured in the SR150000 for the direction change to take effect.

### 7.3 Function

Values: SEP (default), SRP, SRVP/SRLP

Configure thruster type.

- SEP: Tunnel speed thruster, PPC without retract.
- SRP: Retract SR61242 with PPC, both devices need to be set to SRP.
- SRVP/SRLP: Retract SR150000 with PPC, both devices need to be set to SRVP/SRLP.



### 7.4 Max output

Values: 50%-100% (default 100%)

Limits maximum thrust according to the configured value.

The thruster will linearly scale the joystick signal to the configured Max Output.

Applies for PPC800 from V1.022

Applies for PPC520/PPC820/PPC840 from V1.008



### 7.5 Thermo Switch

Values: Disable (default), Enable

Disable or Enables the thermo switch input on the PPC.

The thermo switch is normally closed and opens at high temperature.

On PPC520/PPC820/PPC840, if the thermo switch input is connected to GND at power-up then this parameter is automatically set to Enable.

Applies only for PPC520/PPC820/PPC840 from V1.016



## 7.6 Extended runtime

Values: OFF (default), ON

The extended runtime function will increase the thruster's maximum runtime, by reducing the maximum thrust when the motor temperature is high. Extended runtime can be used when thruster runtime needs to be extended, e.g. dynamic positioning- or docking systems.

OFF: Extended runtime function is disabled.

ON: Extended runtime function is enabled.

Applies for PPC520/820/840 from V1.030.

PPC 820	
Function	SEP
Max output	100%
Thermo Switch	Enabled
Extended runtime	OFF
FW: V1.040 S/N:312851	

## 7.7 Asymmetric thrust

Values: 0% to 100% (Default 100%)

This setting can be used to improve performance of dual bow or stern thruster installations such as those found on catamarans or vessels with stern drive units. Pushing water at high flow into an adjacent tunnel may result in cavitation and reduction of thrust for the nearby tunnel.

Pushing water towards the drive unit, above a certain flow rate, might not further increase the thrust. Thus for vessels with stern drive and dual thruster installation the current consumption could potentially be improved by reducing flow towards the drive unit while not reducing maximum achieved thrust.

The Asymmetric Thrust value limits maximum thrust in one direction. The limiting direction is determined by the Location setting of the thruster.

Thrusters with Location set to BOW or STERN will limit thrust towards port side and hence reduce the water flow towards starboard.

Thrusters with Location set to BOW-STB/STERN-STB instance will limit thrust towards starboard side and hence reduce the water flow towards port.

PPC 820	
Max output	100%
Thermo Switch	Enabled
Extended runtime	OFF
Asymmetric thrust	50 %
FW: V1.040 S/N:312851	

# DC System - eVision Setup

## 8.0 Exxx-xxV - eVision DC proportional thruster

eVision thrusters has several parameters that can be configured.

Exxx=thrust in kg

-xxV=operating voltage.

### 8.1 Location

Values: BOW (default), STERN, BOW-STB, STERN-STB

Set the location for selected device. Use BOW or STERN in a conventional thruster system. In a system with two bow or stern thrusters, e.g. a catamaran, use BOW or STERN for port thruster, BOW-STB or STERN-STB for starboard thruster.

If the vessel has Sleipner hydraulic stabilizer installed and DC thrusters the thruster location should be set as BOW-STB or STERN-STB. This ensures that the hydraulic controller is shown at the left side in the display and thruster(s) at the right side of the display.

E210C-24V	
Location	BOW
Direction	Normal
Function	E
Max output	100 %
Asymmetric thrust	60 %

### 8.2 Direction

Values: Normal (default)/Inverted

Switches between Normal and Inverted running direction for the thruster. If the direction of thrust is opposite of the direction of movement of the joystick this parameter can be used to align thrust direction with the operation of the joystick.

E210C-24V	
Location	BOW
Direction	Normal
Function	E
Max output	100 %
Asymmetric thrust	60 %

### 8.3 Function

Values: E (default), ERV/ERL

Configure thruster type.

- E - Tunnel thruster (default)

- ERV/ERL - Retractable eVision thruster

E210C-24V	
Location	BOW
Direction	Normal
Function	E
Max output	100 %
Asymmetric thrust	60 %

### 8.4 Max output

Values: 50%-100% (default 100%)

Limits maximum thrust according to the configured value.

The thruster will linearly scale the joystick signal to the configured Max Output.

E210C-24V	
Location	BOW
Direction	Normal
Function	E
Max output	100 %
Asymmetric thrust	60 %

## 8.5 Asymmetric thrust

Values: 0% to 100% (Default 100%)

This setting can be used to improve performance of dual bow or stern thruster installations such as those found on catamarans or vessels with stern drive units. Pushing water at high flow into an adjacent tunnel may result in cavitation and reduction of thrust for the nearby tunnel.

Pushing water towards the drive unit, above a certain flow rate, might not further increase the thrust. Thus for vessels with stern drive and dual thruster installation the current consumption could potentially be improved by reducing flow towards the drive unit while not reducing maximum achieved thrust.

The Asymmetric Thrust value limits maximum thrust in one direction. The limiting direction is determined by the Location setting of the thruster.

Thrusters with Location set to BOW or STERN will limit thrust towards port side and hence reduce the water flow towards starboard.

Thrusters with Location set to BOW-STB/STERN-STB instance will limit thrust towards starboard side and hence reduce the water flow towards port.



## 8.6 Firmware

List the current firmware of the eVision thruster.



## 8.7 S-Link S/N

List the S-Link serial number of the eVision thruster



## 8.8 Product S/N

List the product serial number of the eVision thruster



# Retract System - SR150000 Setup

## 9.0 SR150000 - Control unit for retract thrusters

The Sleipner Retract Controller SR150000 is used to control and monitor deployment of retractable thrusters. Several parameters can be configured for SR150000. Firmware version and S-Link serial number are displayed at the bottom of the configuration menu.

### 9.1 Location

Values: BOW (default), STERN, BOW-STB, STERN-STB

Specify the physical location of the retractable thruster which SR150000 is connected to. Use Bow or Stern in conventional thruster system. In a system with two bow or two stern thrusters, for instance a catamaran, use Bow or Stern for port thruster. For starboard thrusters use Bow Starboard or Stern Starboard.



### 9.2 Direction

Values: Normal (default)/Inverted

Switches between Normal and Inverted running direction for the thruster. If the direction of thrust is opposite of the direction of movement of the joystick this parameter can be used to align thrust direction with the operation of the joystick.

For SRVP/SRLP retract installations Direction parameter set in PPC will not affect the running direction. In such installations it is only the Direction configuration in SR150000 that will control the running direction.



### 9.3 Function

Values: SR(V/L) ON/OFF (default), SRVP/SRLP, SRHP/SRAC, ERV/ERL

Configure thruster type controlled by the retract controller.

- SR(V/L) ON/OFF: DC thruster without speed controller. The joystick needs to be operated more than 50% for the thruster to run.
- SRVP/SRLP: DC thruster with PPC.
- SRHP/SRAC: Hydraulic or AC thruster.
- ERV/ERL: eVision thruster.



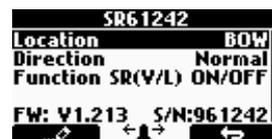
### 10.0 SR6 1242 - Control unit for retract thrusters

The Sleipner Retract Controller SR6 1242 is used to control and monitor deployment of retractable thrusters. Several parameters can be configured for SR6 1242. Firmware version and S-Link serial number are displayed at the bottom of the configuration menu.

#### 10.1 Location

Values: BOW (default), STERN, BOW-STB, STERN-STB

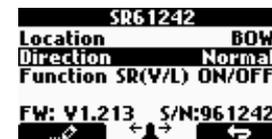
Specify the physical location of the retractable thruster which SR6 1242 is connected to. Use Bow or Stern in conventional thruster system. In a system with two bow or two stern thrusters, for instance a catamaran, use Bow or Stern for port thruster. For starboard thrusters use Bow Starboard or Stern Starboard.



#### 10.2 Direction

Values: Normal (default)/Inverted

Switches between Normal and Inverted running direction for the thruster. If the direction of thrust is opposite of the direction of movement of the joystick this parameter can be used to align thrust direction with the operation of the joystick.

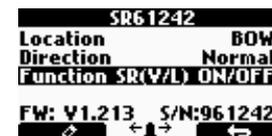


#### 10.3 Function

Values: SR ON/OFF (default), SRP

Configure thruster type controlled by the retract controller.

- SR ON/OFF: DC thruster without speed controller. The joystick needs to be operated more than 50% for the thruster to run.
- SRP: DC thruster with PPC



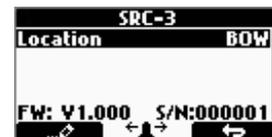
## Retract System - SRC-3 Setup

### 11.0 SRC-3

#### 11.1 Location

Values: BOW/STERN/BOW-STB/STERN-STB

Set the location for the selected device. Use BOW or STERN in a conventional thruster system. In a system with two bow or stern thrusters (i.e a catamaran), use BOW or STERN for port thruster, BOW-STB or STERN-STB for starboard thruster.



## All System - RCRS 1 & RCRS 2 Setup

### 12.0 RCRS 1 & RCRS 2

#### 12.1 BOW/STERN Thrust

Values: 0-100% (Default 75%)

Set the amount of thrust given by the remote control.

In a bow/stern configuration, try to balance the thrust so that the boat moves straight sideways when both thrusters are operated simultaneously with input from the remote only.



## All System - MSI8730 Setup

### 13.0 MSI8730

#### 13.1 Location

Values: BOW/STERN/BOW-STB/STERN-STB

Set the location for selected device. Use BOW or STERN in a conventional thruster system. In a system with two bow or stern thrusters (i.e a catamaran), use BOW or STERN for port thruster, BOW-STB or STERN-STB for starboard thruster.



#### 13.2 Thrust

Values: 0-100% (Default 70%)

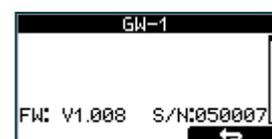
Set the amount of thrust given by the remote control. In a bow/stern configuration, try to balance the thrust so that the boat moves straight sideways when both thrusters are operated simultaneously with input from the remote only.



## All System - ESI-1 & GW-1 Setup

### 14.0 ESI-1 (External Single Interface) GW-1 (Gateway)

This devices will only show firmware version and serial number at the button.



## Hold Calibration

MC\_0098

Calibrates the HOLD-function to get balanced thrust from the bow and stern thruster. If only one thruster or PJC221/PJC211 you will not get any balanced thrust, but you can adjust the maximum thrust from HOLD buttons. Hold-button represents 1/6 of the calibrated value.

**(NB: HOLD CALIBRATION is not available until SETUP is completed.)**

To start calibration, press the “+”-Hold button in the desired direction. For a first time calibration, the thrusters will start at 70%. A system previously calibrated will start with the last amount of thrust set.

Adjust power with the joystick.

Press the button below  to save the calibration values.

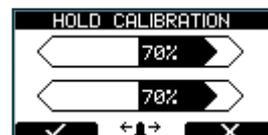
Press the button below  to cancel calibration without saving.

**(NB: Setup calibration in one direction sets values for both directions.)**



Setup

Default in systems without stabilizers



## Joystick Calibration

MC\_0098

**(only for PJC2xx panels with HW V2)**

This function is for calibrating the joysticks, and requires a pin code to enter. This option is for service personnel only.



## Menu System Information

MC\_0098



INFO

- Move between menu items with the (stern) joystick.
- Press the button below  to select the highlighted menu entry.
- Press the button below  to return to the previous menu.

### THRUSTER INFO

Display info about the thrusters in the system. The number of thrusters/controllers found is shown in the upper right corner of the display.



The list of devices found can fill more than one screen. A scroll bar indicates the position of the selected item. The joystick(s) operates the thrusters as normal while info is displayed. This will be useful for troubleshooting, service and general system diagnostics. List will only show devices present on the S-link.



## Information - PPC, SR150000, SR61242

MC\_0098

**PPC** DC Speed Controller

**SR150000** Retract controller

**SR61242** Retract controller

Motor Temp: Temperature measured at the electric motor brushes  
(Not implemented in SR61242)

Contr. Temp: Temperature measured inside the controller  
(Not implemented in SR61242)

Voltage: Motor Voltage measured at the controller

Thrust: Thrust level from joystick/hold buttons

°/A/kW: Retract angle (SR150000) / Motor Current (PPC) / Power reading (PPC). SR150000 retract angel is 0° when fully deployed, and about 90° when retracted. Put SR150000 in service mode and operate the controller manually in an out to read the two end position angels for service and installation.



**PDC 101 and PDC 201** (Controller for AC electric thrusters)  
 Motor Speed: RPM on motor output shaft  
 Motor Power: Motor power consumption in % (PDC 201 only)  
 Motor Temp: Temperature measured in motor  
 Thrust: Thrust level from joystick/hold buttons



Information - PDC-301

**PDC-301** (SAC controller)

Motor : speed (rpm), temperature (°C/°F), power (kW), AC current (A) & AC voltage (V).  
 Thrust: Joystick thrust (%)



Information - eVision & EHP

**eVision and EHP**

At the top: eVision Product Number e.g. E210C-48V and Instance e.g. BOW  
 Power feed: Input Voltage and Motor Current  
 Speed: Motor speed in RPM  
 Thrust: Output thrust in %                      Load: Motor Load in % of nominal torque  
 Stator: Temperature                              Inverter: Temperature



Panel Information

Display info about the control panel

FW: Version number, Firmware  
 HW: Version number, Hardware  
 S/N: Serial number of the control panel  
 Voltage: S-link system voltage measured at the panel



S-Link Diagnostic

- Shows live update of S-link bus (CAN-bus) error status for the panel.
- Showing no error and signal condition is good.
- Example showing lots of error and very bad signal conditions.

**DIAGNOSTIC DISPLAY**

**Rx Error Count**

Receive error counter. Error during reception increments the value. After every successful reception the value is decremented.

**Tx Error Count**

Transmit error counter. Error during transmit increments the value. After every successful transmit the value is decremented.

**Last Error**

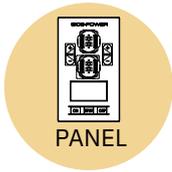
Indicates the error condition of the last error detected. If a message has been transferred or received without error, it will show No Error.  
 Conditions: No Error, STUFF, FORM, ACK(Acknowledgment), BitRecessive, BitDominant & CRC.

**Flag**

BUS OFF: when Tx Error Count is greater than 255 and overflowed. (Tx Error Count will show 0 when in BUS OFF state)  
 WARNING: when Rx Error Count or Tx Error Count has reached 96 counts  
 PASSIVE: when Rx Error Count or Tx Error Count is more than 127 counts

*(NB: When S-link devices are hot plugged or disconnected to the bus or powered (when AMS is engaged and powering PPC and retract), it is not unusual to see some values been incremented. But they will quickly decrement to 0 again. This will not cause any communication issues.)*





- Move between parameters with the (stern) joystick.
- Press the button below to return to the previous menu.
- Press the button below to edit the selected parameter.
- Parameter value will start to blink, use joystick to alter value.
- Press the button below to save the edited parameter.
- Press the button below to cancel editing without saving.

## 15.0 SYSTEM PANEL

### 15.1 BACK LIGHT LEVEL

Values: 1-5  
Set level of panel back light in daylight mode.  
1 is lowest intensity, 5 is the highest.



### 15.2 BACKLIGHT NIGHT COLOUR

Values: GREEN, BLUE, RED, WHITE  
Select colour of back light in night light mode.



### 15.3 BACK LIGHT NIGHT LEVEL

Values: 1-3  
Set level of panel back light in daylight mode, 1 is lowest intensity, 3 is the highest.



### 15.4 TIMER AUTO-OFF

Values: OFF, 01-60 min  
Set the time from last use to auto panel shut-down. Set from 1-60 minutes in 5 minute steps (1 minute steps from 1 to 5 minutes) or OFF (panel will not turn off automatically). Values when retract on the boat: 1-30 min.



### 15.5 UNIT TEMPERATURE

Values: CELSIUS (Default), FAHRENHEIT  
Set the panel temperature displaying unit.



### 15.6 WHEN RETRACT IS OUT

Values: NO WARNING (Default), WARNING EVERY 10sec  
Select 'WARNING EVERY 10sec' for external buzzer or lamp warning every 10 seconds when retract is out. This will activate the internal relay for 0.2 seconds every 10 seconds while the retract is out. See page 26 for buzzer connections.



### 15.7 RELAY OUTPUT

Values: ALERT LEVEL 1 , ALERT LEVEL 2 , ALERT LEVEL 3 (Default)

ALERT LEVEL 1: When using the HOLD Function the relay output warns if the motor temperature is getting high or if the voltage is getting low.

ALERT LEVEL 2: The relay output warns for all alarms and warnings in the S-link system only when any device is sending thrust. Even when the panel is turned OFF.

ALERT LEVEL 3: The relay output warns for all alarms and warnings in the S-link system. Even when the panel is turned OFF.



See 'Alarm descriptions' in "Ext. buzzer activation at Alert Level!" column for specific alarm action.

### 15.8 PANEL FACING

Values: FORWARD (Default), AFT

FORWARD: Is when panel is facing forward

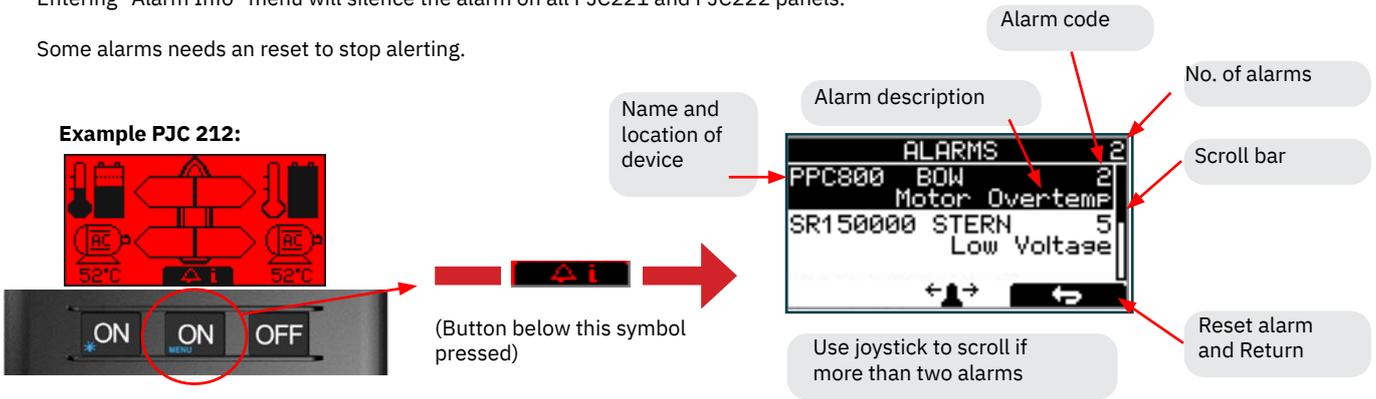
AFT: Is when panel is facing aft. Display view will rotate 180 degree and joysticks thruster function will also rotate 180 degree.



When there is an alarm or a fault, the panel will show this alarm situation by changing LCD display back light to red colour.

The panel will also change to show “Alarm Info”  on the bottom of the screen, indicating that by pressing the corresponding button below, you will get information about what the problem is (examples below). Entering “Alarm Info” menu will silence the alarm on all PJC221 and PJC222 panels.

Some alarms needs an reset to stop alerting.



Refer to Alarm Description and Fault Code chapters for full description of the different alarms.

### Auto Reset

Some alarms are automatically reset when the fault is no longer present.

This means that this alarms don't need an manual reset action to be removed from the panel display and the audible alert to stop. At 'Alarm Description' pages in the “Auto Reset” column you can see which alarms that are auto reset.

### ALARM SHOWN ON INACTIVE PANELS!

This screen will be shown when any warning/alarm occurs.

Pressing the button below  will mute buzzer alarm at all panels and show the alarm info screen.



### WARNING! HIGH SPEED. STABILIZER NOT ACTIVE!

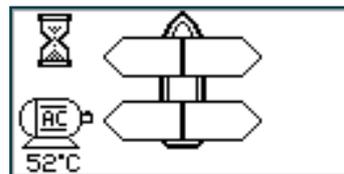
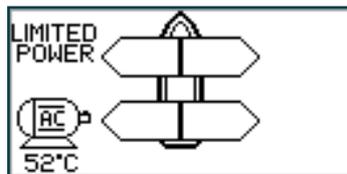
(Only for yachts equipped with a Side-Power Stabilizer system) Warning will show when yacht is driven at high speed with stabilizer system inactive. Please refer to the Stabilizer ECU manual for speed settings.

Pressing the button below  will mute buzzer alarm at all panels and show the alarm info screen.



# SAC Power Management Status

Reduced Power Mode  
Thrustor output is limited to 50 % thrust by Power Management System.



Power Not Available  
Power Management System is preventing the thruster from operating.

Symbol alternating with AC motor symbol every 1sec.

\*For detailed information on SAC power management operation see SAC user manual.



PJC221



PJC222



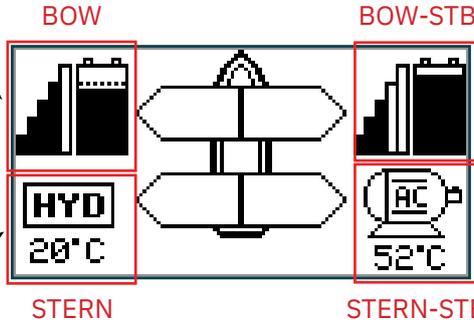
PJC211



PJC212

Status indicators for bow thruster. (Port bow thruster in a dual bow thruster setup).

Runtime indicator will be shown here in a single DC electric bow thruster setup.



Status indicators for starboard bow thruster. Only shown in a dual bow thruster setup.

Battery indicator will be shown here in a single DC electric bow thruster setup.

Status indicators for stern thruster. (Port bow thruster in a dual stern thruster setup)

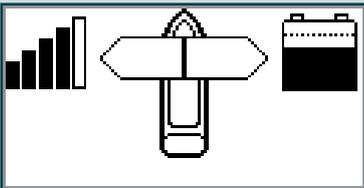
Runtime indicator will be shown here in a single DC electric stern thruster setup.

Status indicators for starboard stern thruster. Only shown in a dual stern thruster setup.

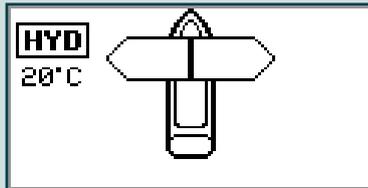
Battery indicator will be shown here in a single DC electric stern thruster setup.

### Examples of display view for different panels applications:

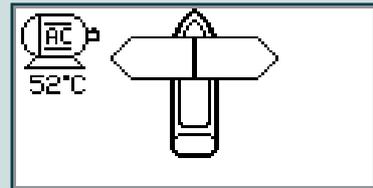
**PJC211:**  
DC Electric Bow thruster



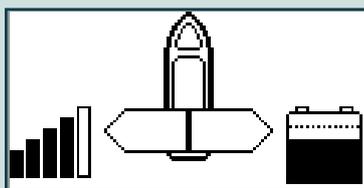
**PJC221:**  
Hydraulic Bow thruster



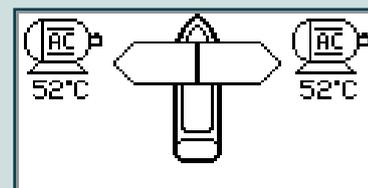
**PJC221:**  
AC Electric Bow thruster



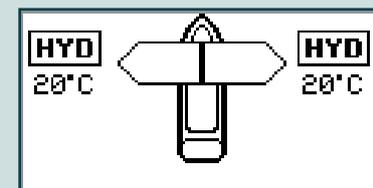
**PJC211:**  
DC Electric Stern thruster



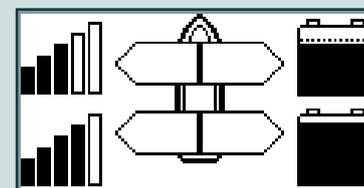
**PJC221:**  
Dual AC Electric Bow thrusters



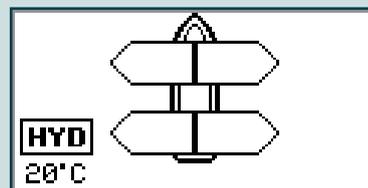
**PJC221:**  
Dual Hydraulic Bow thrusters



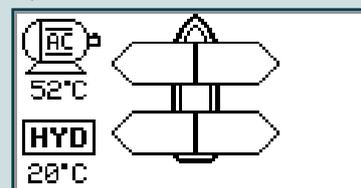
**PJC212:**  
DC Electric Bow thruster  
DC Electric Stern Thruster



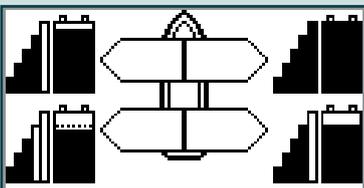
**PJC222:**  
Hydraulic Bow thruster  
Hydraulic Stern Thruster



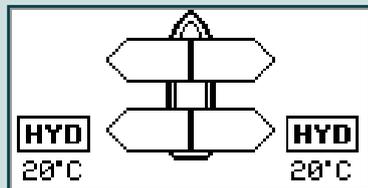
**PJC222:**  
AC Electric Bow thruster  
Hydraulic Stern Thruster



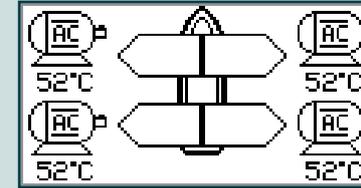
**PJC212:**  
Dual DC Electric Bow thrusters  
Dual DC Electric Stern thrusters



**PJC222:**  
Dual Hydraulic Bow thrusters  
Dual Hydraulic Stern thrusters



**PJC222:**  
Dual AC Electric Bow thrusters  
Dual AC Electric Stern thrusters



**DC Thrusters:**

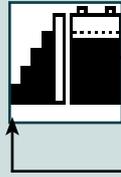


Battery indicator.  
From 8.5V to 12V for 12V thrusters,  
15V to 24V for 24V thrusters



Motor temperature indicator.  
From 70°C/ 158°F to 130°C/266°F.

Symbol shown when a DC Thruster is used in a dual bow or dual stern setup:



Battery indicator.  
From 8.5V to 12V for 12V thrusters,  
15V to 24V for 24V thrusters

Motor temperature indicator.  
From 70°C/ 158°F to 130°C/266°F.

**AC Thrusters:**



Motor temperature indicator.

**Hydraulic Thrusters:**



Hydraulic oil temperature indicator.

**Retractable Thrusters:**



Symbol shown when the thruster deploys.



Symbol shown when the thruster retracts.



Symbol shown when the thruster is in position OUT.

When the thruster is deployed and no input is given via the joysticks/buttons over a 10 second period, the panel will give an audible signal every 10th second to tell that the thruster is still deployed.

**Extended runtime Level symbol**

The 'L' is indicating that at least one of the BOW thrusters have it's output limited.

**Thrust power and direction, Bow thruster(s)**

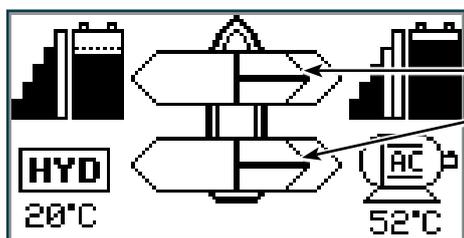
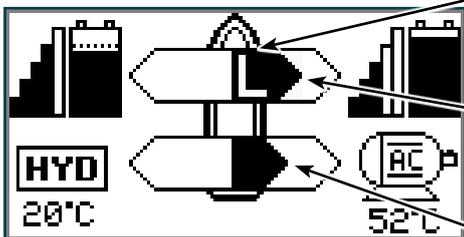
Input from bow joystick on this panel.  
The thrust indicator will be shown in this position on a single joystick panel if the thruster is defined as a bow thruster

**Thrust power and direction, Stern thruster(s)**

Input from stern joystick on this panel  
The thrust indicator will be shown in this position on a single joystick panel if the thruster is defined as a stern thruster.

Indicating amount of thrust set by other control units in the system, i.e additional PJC panels, 8700 Retract panel, input via 8730 S-link external switch interface, S-link remote control etc.

If two or more units are set to run the thruster in opposite direction, this information will not be shown.



The 'HOLD' function is for auto-running of bow and stern thrusters together in the direction of the arrows at selected power.

Press "+" for more and "-" for less power (6 steps). The 'HOLD' function is normally used to hold the boat into the dock while mooring. The 'HOLD' function can be deactivated by running any thruster in the opposite direction from any control unit.

## Calibration

The 'HOLD' function can be calibrated to get balanced thrust from the bow and stern thruster.

See the PJC control panel manual on how to calibrate.

## Warning Signals When Using 'HOLD' Function

The internal and external (if fitted) buzzer will give the following warning signals:			
	Warning signals	Cause	Effect
1.	Single short beep every 2.4 sec.	<ul style="list-style-type: none"> <li>Voltage below 9.3V/17.5V (12V/24V system).</li> <li>Temperature above 85°C/185°F.</li> </ul>	None
2.	Two short beeps every 2.4 sec.	<ul style="list-style-type: none"> <li>Voltage below 8.9V/16.3V (12V/24V system).</li> <li>Temperature above 100°C/212°F.</li> </ul>	None
3.	Red backlight in display and continuous short beeps.	<ul style="list-style-type: none"> <li>Voltage below 8.5V/15V (12V/24V system).</li> <li>Temperature above 110°C/230°F.</li> </ul>	None
4.	Red backlight in display and continuous short beeps.	If one or more of the thrusters enters an alarm state - Voltage below 8.0V/12.0V (12V/24V system) or temperature above 120°C/248°F.	"HOLD" function are cancelled and both thrusters will stop. Temperature must drop below 110°C/230°F before the thruster can be operated again. Low Voltage alarm must be reset from panel.



Move around in menus by using joystick.

Follow instructions on the screen and press the buttons below the symbols indicated on LCD screen.

Access menu system by pressing and holding Menu button for 3 seconds.

### MAIN MENU ITEMS:

Move between main menu items with the (stern) joystick.

LANGUAGE	STABILIZER	SETUP	INFO	DEFAULT SETTINGS	PANEL SETUP
Language	Stabilizer (If installed)	Setup	Info	Default settings	Panel setup

### BUTTON SYMBOLS

On the bottom line of the display, a symbol will be shown over the buttons below.

These symbols will show what function each corresponding button has in the selected menu entry.

Return to previous menu.	Select highlighted menu text / Save edited parameter.	Edit highlighted parameter.	Cancel editing without saving.	This symbol indicates that the (stern) joystick is used to move between menu items / parameters.



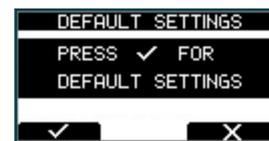
## LANGUAGE

- Choose language by moving joystick: English, Norwegian, German, French, Spanish, Italian and Danish.
- Press the button below to set the language to the highlighted menu entry. A star (\*) on each side indicates the language set.



## DEFAULT SETTINGS

- Reset all settings to factory default - follow instructions on screen
- Press the button below to confirm reset
- The following parameters/values will be set to the factory settings:



Language = English  
 Backlight Level = 5  
 Backlight Night Colour = Green  
 Backlight Nightlevel =1  
 Timer Auto-Off = 05 min  
 Hold Calibration =70% Bow and Stern

All system devices will be erased from memory.  
 (Setup procedure must be followed to reconfigure the system)



## STABILIZER

(Shown only for yachts equipped with a Side-Power Stabilizer system)

- Press the button below to edit the selected parameter. ON/OFF will start to blink, use joystick to alter value.
- Press the button below to save edited parameter to device.

(Default in systems with stabilizers)

### 1. Stabilizer:

- Values: ON/OFF
- Switches the stabilizer ON or OFF.



### 2. AnySpeed:

- Values: ON/OFF
- Switches the zero speed/at anchor stabilization ON or OFF.



Fault situations in S-Link compliant products generates Fault Codes which are broadcasted on the S-Link bus. If a control panel receives a Fault Code, it will trigger an alarm in the control panel and the user will be able to get information about which product that reports the fault and the reason for the fault. Please see the user manual of your S-Link compliant control panel for more information on how to access Fault Code information in case of an alarm situation.

All Sleipner S-Link compliant products have product specific Fault Codes. For legacy reasons some control panels display Generic Fault Codes for certain products.

## Alarm Descriptions

Below are Generic Fault Codes listed. For legacy reasons this system is used on old products and products with old firmware versions.

"Err. No."	Errors shown in display	"Auto Reset"	"Ext. buzzer activation at Alert Level"	Description	Action
1	Motor Overcurrent		2 <sup>(2)</sup> , 3	Motor current too high.	"Thruster must be serviced by authorized personnel, reset or power OFF/ON PPC <sup>(1)</sup> ."
2	Motor Overtemp	Yes	2 <sup>(2)</sup> , 3	"Motortemp has been over 120°C/248°F."	Motor cool down below 110°C /230°F.
3	Controller Overtemp		2 <sup>(2)</sup> , 3	"PPC <sup>(1)</sup> temp has been over 80°C/176°F."	PPC <sup>(1)</sup> cool down below 45°C/113°F.
4	Controller Overtemp		2 <sup>(2)</sup> , 3	"SR150000 temp has been over 80°C/176°F."	SR150000 cool down below 45°C /113°F.
5	Low Voltage		2 <sup>(2)</sup> , 3	Low motor voltage alarm when motor is running. 12V thruster below 8.00V 24V thruster below 12.00V	Recharge battery, reset or power OFF/ ON device.
6	Thermoswitch	Yes	2 <sup>(2)</sup> , 3	Thermo switch input is activated and there is an open circuit.	The thruster needs to cool down before operating again.
7	IPC Error		2 <sup>(2)</sup> , 3	Motor relay fault	"Turn off thruster battery main switch. Thruster must be serviced by authorized personnel."
8	Critical Error		2 <sup>(2)</sup> , 3	PPC <sup>(1)</sup> output fail	PPC <sup>(1)</sup> must be sent for service.
9	Low Motor Current		2 <sup>(2)</sup> , 3	Thruster uses no power	Check thruster connections or motor dead!
10	Motor Contactor		2 <sup>(2)</sup> , 3	No current on motor relay coil.	Check motor relay connections, short circuit or relay dead!
11	System Error		2 <sup>(2)</sup> , 3	Fatal error	Device must be serviced by authorized personnel
12	No Communication		2 <sup>(2)</sup> , 3	No communication with device	Check S-Link cables and power connections.
13	Motor Temp Sensor		2 <sup>(2)</sup> , 3	Motor temperature sensor fail	Check for an open circuit on the temp sensor on the motor
14	Supply Voltage Fault		2 <sup>(2)</sup> , 3	No power	Check power connections
15	Fuse Blown		2 <sup>(2)</sup> , 3	Fuse blown	Replace fuse or check if main cable from battery and main cable to thruster has been switched
16	Manual Override	Yes	2 <sup>(2)</sup> , 3	Main switch manually overridden	Pull main switch
17	Motion OUT Fault		2 <sup>(2)</sup> , 3	Retract obstructed while deploying	Turn off all panels. Go for lower speed/ deeper water and retry.
18	Motion IN Fault		2 <sup>(2)</sup> , 3	Retract obstructed while retracting	Turn panel on and manually override main switch. Remove obstruction and try again.

1. PPC520, PPC820, PPC800, PPC840

2. Buzzer is only activated when any device is sending thrust on the S-link bus.

"Err. No."	Errors shown in display	"Auto Reset"	"Ext. buzzer activation at Alert Level"	Description	Action
19	Actuator Fault		2 <sup>(2)</sup> , 3	Actuator not getting any power	"Check actuator connection or power to actuator. Reset alarm in alarm menu on PJC 211/212/221/222 or recycle power."
20	Pos.Sensor Fault		2 <sup>(2)</sup> , 3	Retract position sensor fail	Check position sensor cables and for sensor damage.
21	In Service Mode	Yes	2 <sup>(2)</sup> , 3	"Retract controller in service mode. Switch no. 4 is ON."	Check dip switch setting on retract control box.
22	High Oil Temp	Yes	1, 2 <sup>(2)</sup> , 3	"Hydraulic oil temperature is higher than 75°C /167°F."	"Stop running and wait for temperature to drop. Check if cooling pump is running."
23	Low Oil Level		1, 2 <sup>(2)</sup> , 3	Hydraulic oil level is to low	Fill more hydraulic oil to the hydraulic tank.
24	Warning Return Filter	Yes	2 <sup>(2)</sup> , 3		Return filter element required replacing.
25	Warning Pressure Filter	Yes	2 <sup>(2)</sup> , 3		Pressure filter element required replacing.
26	Warning High Speed	Yes	1, 2 <sup>(2)</sup> , 3	"WARNING! High Speed. Stabilizer not active!"	
27	Stabilizer Fault	Yes	1, 2 <sup>(2)</sup> , 3	Any Stabilizer alarm.	See stabilizer panel for more info.
28	AC Motor Overtemp	Yes	1, 2 <sup>(2)</sup> , 3	"Hydraulic AC motor power pack overtemp. Higher than 120°C/248°F."	Stop running and wait for temperature to drop.
29	AC Motor Sensor Fail		2 <sup>(2)</sup> , 3	"Hydraulic AC motor power pack temp sensor open circuit"	Check sensor cables.
30	Temperature Warning	Yes	2 <sup>(2)</sup> , 3 <sup>(2)</sup>	High temperature warning.	Warns that the motor temperature is getting high.
31	Motor Overtemp	Yes	1, 2 <sup>(2)</sup> , 3	High temperature Alarm.	See SAC manual for more details.
32	VFD Warning	Yes	2 <sup>(2)</sup> , 3	There is an warning from VFD.	Check VFD for more details.
33	VFD Not Ready	Yes	2 <sup>(2)</sup> , 3	The VFD is not ready.	Check VFD for more details.
34	VFD Fault		1, 2 <sup>(2)</sup> , 3	VFD has an Alarm.	Check VFD for more details.
35	Warning Low Voltage	Yes	2 <sup>(2)</sup> , 3 <sup>(2)</sup>	Low motor voltage warning when motor is running. 12V thruster below 9.30V 24V thruster below 17.50V	
36	Not Calibrated	Yes	2 <sup>(2)</sup> , 3	Shaft Not Calibrated	See manual for how to calibrate.
37	VFD Com. Fault		2 <sup>(2)</sup> , 3	No Modbus communication with VFD	Check VFD Modbus cables and power.
38	Cooling Fan Fault		2 <sup>(2)</sup> , 3	Cooling fan stopped running, or running too slow	Device must be sent for service
39	Interlock		2 <sup>(2)</sup> , 3	S-link communication between PPC and retract controller are missing	-Check PPC or retract controller has power. -Check S-Link connections to PPC and retract controller. -Check if not PPC or SR150000/SR61242 is wrongly setup as SRP or SRVP/SRLP.

1. PPC520, PPC820, PPC800, PPC840

2. Buzzer is only activated when any device is sending thrust on the S-link bus.

# PHC-3 Fault Codes

MC\_0117

Fault Code	Fault Name	Fault Description	Action
106.202.0	Emergency Stop Bow -	Bow emergency stop is button activated	-Release bow emergency stop
106.203.0	Emergency Stop Bow Starboard -	Bow Starboard emergency stop is button activated	-Release bow starboard emergency stop
106.204.0	Emergency Stop Bow Port -	Bow Port emergency stop is button activated	-Release bow port emergency stop
106.205.0	Emergency Stop Stern -	Stern emergency stop is button activated	-Release stern emergency stop
106.206.0	Emergency Stop Stern Starboard -	Stern Starboard emergency stop is button activated	-Release stern starboard emergency stop
106.207.0	Emergency Stop Stern Port -	Stern Port emergency stop is button activated	-Release stern port emergency stop
10500.0.10	PHC Oil Level - Level Low	Hydraulic oil level is low	-Limit use of thruster -Inspect hydraulic oil level -Check system for leaks and refill hydraulic oil
10500.0.13	PHC Oil Level - Open Circuit	Analog oil level sensor open circuit	-Sensor not connected or wire break. -Verify sensor type in parameter 0201 -Disconnect sensor and measure that sensor resistance value is in range 0-180ohm.
10501.0.11	PHC Oil Temp - Level High	Oil temperature higher than 75°C (167°F)	-Limit use of thruster to prevent temperature to rise. -Check if cooling pump is running and there is cooling water flow. -Inspect seawater filter -Verify that cooling pump is enabled in parameter 0301
10501.0.13	PHC Oil Temp - Open Circuit	Analog oil temp sensor open circuit	-Sensor not connected or wire break. - Disconnect sensor and measure that sensor resistance value is in range 104ohm-147Kohm -Wrong sensor is defined in parameter 0201
10501.0.16	PHC Oil Temp - Short Circuit	Analog oil temp input short circuit	-Input shorted to GND, check wiring/sensor -Disconnect sensor and measure that sensor resistance value is in range 104ohm-147Kohm
10501.0.55	PHC Oil Temp - Overtemp	Hydraulic oil temperature has been higher than 120°C (248°F).	-Wait for oil temperature to cool down. -Check oil level and refill if level is low. -Check if cooling pump is running. -Check if cooling system gets water
10502.0.13	PHC Stabilizer Pressure - Open Circuit	Stabilizer pressure sensor open circuit	-Sensor not connected or wire break. -System incorrectly configured with stabilizer, parameter 1001 -Replace sensor
10502.0.16	PHC Stabilizer Pressure - Short Circuit	Stabilizer pressure sensor short circuit	-Wires shorted or sensor defective, check wiring/sensor -Replace sensor
10502.0.19	PHC Stabilizer Pressure - Under Limit	Stabilizer pressure has dropped below 20bar.	-Check accumulator charge pressure -Check PTO pressure (if PTO powered) -Check system for oil leaks -Check generator power supply to the VFD (is VFD motor speed maximum when pressure alarming low)
10502.0.20	PHC Stabilizer Pressure - Over Limit	Stabilizer pressure is higher than: parameter 1013 PTO OVER-PRESSURE FAULT LEVEL running from PTO (FW V1.029 an older, set point + 30bar running from PTO) or set point + 15bar running from AC motor	-Check Parameter 1013 PTO OVER-PRESSURE FAULT LEVEL -Check PTO pressure setting -Check accumulator charge pressure -Check unload valve operation
10502.0.26	PHC Stabilizer Pressure - VALUE MAX	Stabilizer pressure reached sensor max value.	-Check that correct sensor is fitted -Check that sensor range parameter 1010 match the sensor -Check PTO pressure setting
10502.0.200	PHC Stabilizer Pressure - Timeout	Stabilizer pressure has not reached 60% of set point parameter 1003 after 30sec.	-Check pump feed shutoff valve. -Check PTO pressure (if PTO powered) -Check system for oil leaks
10503.0.13	PHC System Pressure - Open Circuit	System pressure sensor open circuit	-Sensor not connected or wire break. -Verify system pressure, parameter 0104
10503.0.16	PHC System Pressure - Short Circuit	System pressure sensor short circuit	-Wires shorted or sensor defective, check wiring/sensor -Replace sensor
10504.0.13	PHC AI 1 - Open Circuit	Analog Input 1 (4-20mA) sensor open circuit	-Sensor not connected or wire break.
10504.0.16	PHC AI 1 - Short Circuit	Analog Input 1 (4-20mA) sensor short circuit	-Wires shorted or sensor defective, check wiring/sensor -Replace sensor
10505.0.13	PHC AI 2 - Open Circuit	Analog Input 2 (4-20mA) sensor open circuit	-Sensor not connected or wire break.

# PHC-3 Fault Codes

MC\_0117

Fault Code	Fault Name	Fault Description	Action
10505.0.16	PHC AI 2 - Short Circuit	Analog Input 2 (4-20mA) sensor short circuit	-Wires shorted or sensor defective, check wiring/sensor -Replace sensor
10508.0.13	PHC DOUT AC PUMP UNLOAD - Open Circuit	AC Pump Unload valve open circuit	-Check for open circuit, power consumption < 5.0 Watt -System incorrectly configured with stabilizer, parameter 1001
10508.0.51	PHC DOUT AC PUMP UNLOAD - Current High	AC Pump Unload valve current higher than 4.0A	-Check wires and connections for short circuit
10509.0.13	PHC DOUT ACCUMULATOR DUMP - Open Circuit	Accumulator Dump valve open circuit	-Check for open circuit, power < 5.0 Watt -System incorrectly configured with stabilizer, parameter 1001
10509.0.51	PHC DOUT ACCUMULATOR DUMP - Current High	Accumulator Dump valve current higher than 4.0A	-Check wires and connections for short circuit
10510.0.13	PHC DOUT STABILIZER - Open Circuit	Stabilizer valve open circuit	-Check for open circuit, power consumption < 5.0 Watt -System incorrectly configured with stabilizer, parameter 1001
10510.0.51	PHC DOUT STABILIZER - Current High	Stabilizer valve current higher than 4.0A	-Check wires and connections for short circuit
10511.0.13	PHC DOUT COOLING PUMP HYDRAULIC - Open Circuit	Hydraulic Cooling Pump valve open circuit	-Check for open circuit, power consumption < 5.0 Watt -Wrong cooling pump configured, parameter 0301
10511.0.51	PHC DOUT COOLING PUMP HYDRAULIC - Current High	Hydraulic Cooling Pump valve current higher than 4.0A	-Check wires and connections for short circuit
10512.0.13	PHC DOUT LS DUMP - Open Circuit	LS-Dump valve open circuit	-Check for open circuit, power consumption < 5.0 Watt -System wrong configured with thrusters, parameter 2001 or 2101
10512.0.51	PHC DOUT LS DUMP - Current High	LS-Dump valve current higher than 4.0A	-Check wires and connections for short circuit
10513.0.51	PHC DOUT PUMP #2 - Current High	Pump #2 valve current higher than 4.0A	-Check wires and connections for short circuit
10514.0.13	PHC DOUT 5 - Open Circuit	Digital Output 5 is configured as crossover and output is open circuit	-Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0505
10514.0.51	PHC DOUT 5 - Current High	Digital Output 5 current higher than 4.0A	-Check wires and connections for short circuit
10515.0.13	PHC DOUT 6 - Open Circuit	Digital Output 6 is configured as crossover and output is open circuit	-Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0506
10515.0.51	PHC DOUT 6 - Current High	Digital Output 6 current higher than 4.0A	-Check wires and connections for short circuit
10516.0.13	PHC DOUT 3 - Open Circuit	Digital Output 3 is configured as crossover and output is open circuit	-Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0503
10516.0.51	PHC DOUT 3 - Current High	Digital Output 3 current higher than 4.0A	-Check wires and connections for short circuit
10517.0.13	PHC DOUT 2 - Open Circuit	Digital Output 2 is configured as crossover and output is open circuit	-Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0502
10517.0.51	PHC DOUT 2 - Current High	Digital Output 2 current higher than 4.0A	-Check wires and connections for short circuit
10518.0.13	PHC DOUT 1 - Open Circuit	Digital Output 1 is configured as crossover and output is open circuit	-Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0501
10518.0.51	PHC DOUT 1 - Current High	Digital Output 1 current higher than 4.0A	-Check wires and connections for short circuit
10519.0.13	PHC DOUT 4 - Open Circuit	Digital Output 4 is configured as crossover and output is open circuit	-Check for open circuit, power consumption < 5.0 Watt -Output configured wrong, parameter 0504
10519.0.51	PHC DOUT 4 - Current High	Digital Output 4 current higher than 4.0A	-Check wires and connections for short circuit
10520.0.51	PHC ECI PUMP POWER FEED - Current High	ECI cooling pump power current higher than 8.0A	-Check pump cable for damage and short circuits -Make sure the connector on the cooling pump is correct inserted. -Replace cooling pump
10521.0.51	PHC Bow Thruster Power - Current High	Bow thruster PVG feed current higher than 3.0A	-Check PVG wires and connections for short circuit
10522.0.51	PHC Stern Thruster Power - Current High	Stern thruster PVG feed current higher than 3.0A	-Check PVG wires and connections for short circuit
10523.0.51	PHC Thruster Power - Current High	Bow or Stern PVG feed current higher than 3.3A	Check all bow and stern PVG signal wires for short circuits
10524.0.51	PHC ECI Cooling Pump - Current High	ECI cooling pump current higher than 13.0A	-Check ECI cooling pump cable for damage and short circuits -Replace ECI cooling pump
10524.0.53	PHC ECI Cooling Pump - Overvoltage	ECI cooling pump overvoltage, voltage higher than 33.0V	-Check PHC-3 input voltage is below 33.0V -Replace ECI cooling pump
10524.0.54	PHC ECI Cooling Pump - Undervoltage	ECI cooling pump under voltage, voltage is lower than 18.0V	-Check PHC-3 input voltage is higher than 18.0V -Replace ECI cooling pump
10524.0.55	PHC ECI Cooling Pump - Overtemp	ECI cooling pump temperature higher than 100°C (212°F).	-Check ECI cooling pump for damages -Replace ECI cooling pump

# PHC-3 Fault Codes

MC\_0117

Fault Code	Fault Name	Fault Description	Action
10524.0.100	PHC ECI Cooling Pump - No Communication	No communication with ECI cooling pump	-Check if ECI pump is connected -Check wires to ECI pump for open circuits -Check power supply cooling pump -Wrong cooling pump configured, parameter 0301
10524.0.205	PHC ECI Cooling Pump - HW FAULT	ECI cooling pump hardware fault	-Replace ECI cooling pump
10526.0.0	PHC ECI Cooling Pump Blocked - -	ECI cooling pump is blocked	-Reset fault and if fault reappears, cooling pump need service or replacement. -Check pump inlet for obstacles
10527.1.0	PHC VFD Not Ready Instance 1 -	VFD not ready	-VFD external run enable/power available signal is lost.
10528.1.10	PHC VFD ABB Parameter Instance 1 Level Low	ABB ACS550 parameter values 2001 or 2002 cannot be a negative value.	-Check ABB ACS550 parameter 2001 and 2002.
10529.0.19	PHC ECI Cooling Pump Speed - Under Limit	ECI pump motor speed under limit. Motor speed is below 100 rpm, or not getting minimum 750 rpm within 3 seconds.	-Check hose for dirt -Check pump inlet for obstacles
10530.0.201	PHC PTO ENGINE INSTANCE - INIT FAIL	Parameter 1011-PTO ENGINE INSTANCE is not defined	-Set parameter 1011-PTO ENGINE INSTANCE
10531.0.100	CC MODULE - No Communication	No communication with CC Module	-Check if CC Module is connected -Check wires to CC Module for open circuits -Check power supply CC Module
10532.0.24	CC MODULE AC PUMP - Fault	The CC Module AC pump circuit is open and pump is not running	-Check if AC generator is running -Check if the AC pump contactor is tripped -Check wires to the pump for open circuit
10533.0.24	CC MODULE DC PUMP - Fault	The CC Module DC pump circuit is open and pump is not running	-Check if DC pump contactor has 24VDC -Check if the DC pump contactor is tripped -Check wires to the DC pump for open circuit
10600.202.208	Retract Controller Bow INTERLOCK	Retract Interlock Bow	-Check if retract is deployed. -No communication with Retract Controller, check if Retract Controller has power and S-link communication. -Check PHC-3 and Retract Controller for correct setup.
10600.203.208	Retract Controller Bow Starboard INTERLOCK	Retract Interlock Bow Starboard	-Check if retract is deployed. -No communication with Retract Controller, check if Retract Controller has power and S-link communication. -Check PHC-3 and Retract Controller for correct setup.
10600.204.208	Retract Controller Bow Port INTERLOCK	Retract Interlock Bow Port	-Check if retract is deployed. -No communication with Retract Controller, check if Retract Controller has power and S-link communication. -Check PHC-3 and Retract Controller for correct setup.
10600.205.208	Retract Controller Stern INTERLOCK	Retract Interlock Stern	-Check if retract is deployed. -No communication with Retract Controller, check if Retract Controller has power and S-link communication. -Check PHC-3 and Retract Controller for correct setup.
10600.206.208	Retract Controller Stern Starboard INTERLOCK	Retract Interlock Stern Starboard	-Check if retract is deployed. -No communication with Retract Controller, check if Retract Controller has power and S-link communication. -Check PHC-3 and Retract Controller for correct setup.
10600.207.208	Retract Controller Stern Port INTERLOCK	Retract Interlock Stern Port	-Check if retract is deployed. -No communication with Retract Controller, check if Retract Controller has power and S-link communication. -Check PHC-3 and Retract Controller for correct setup.
36000.1.24	ABB ACS550 Instance 1 Fault	ABB ACS550 fault	Se ABB ACS550 drive for more details
36002.1.24	VACON Instance 1 Fault	VACON VFD Fault	Se VACON drive for more details
36003.1.24	ABB ACS580 Instance 1 Fault	ABB ACS580 fault	Se ABB ACS580 drive for more details
36004.1.24	EHP Instance 1 Fault	EHP Fault	-See fault from EHP for more details
36100.1.100	VFD Instance 1 No Communication	Lost communication with VFD	-VFD not powered up -VFD communication cable not connected or incorrectly wired -On the VFD make sure the RS485 BUS TERMINATION is in ON position
36103.1.0	VFD IN LOCAL Instance 1 -	VFD in local mode	-Switch VFD to remote mode

## PDC-301 Fault Codes

MC\_0119

Fault Code	Fault Name	Fault Description	Action
10600.0.208	Retract Controller - INTERLOCK	Retract Interlock	-Check if retract is deployed. -No communication with Retract Controller, check if Retract Controller has power. -Check PDC-301 and Retract Controller setup.
36100.1.24	VFD Instance 1 Fault	VFD faulted	-See VFD for more information
36100.1.100	VFD Instance 1 No Communication	PDC-301 has no MODBUS communication with VFD.	-Check communication cable with VFD -Check if VFD has power
36101.1.200	VFD PMS Instance 1 Timeout	VFD is not ready within 60 after power request.	-Check if VFD has power
36101.1.204	VFD PMS Instance 1 SIGNAL LOST	Lost Power Management signal from VFD, VFD not available anymore.	-Check VFD for more information.
36103.1.0	VFD IN LOCAL Instance 1 -	VFD in Local or Hand Mode	-Change mode in VFD panel.

## eVision and EHP Fault Codes

MC\_0529

Fault Code	Fault Name	Fault Description	Action
100.0.0	System Error - -	Internal error	-Consult Side-Power dealer
107.0.24	Bootloader fault code - Fault	Bootloader failed upgrading.	-Check S-link cables and T-connectors. -If problem persist, consult Sleipner dealer.
155.0.24	Internal Voltage - Fault	Internal error	-If problem persist, consult Sleipner dealer.
10000.106.55	Motor Temp eVision Controller uC Overtemp	Stator over temperature	-Wait for motor to cool down
10002.0.13	Stator Temperature - Open Circuit	Stator temperature sensor not connected	-If problem persist, consult Sleipner dealer.
10002.0.16	Stator Temperature - Short Circuit	Stator temperature sensor short circuit	-If problem persist, consult Sleipner dealer.
10003.0.13	Transistor Temperature - Open Circuit	Transistor temperature sensor not connected	-If problem persist, consult Sleipner dealer.
10003.0.16	Transistor Temperature - Short Circuit	Transistor temperature sensor short circuit	-If problem persist, consult Sleipner dealer.
10101.106.55	Device CPU Temp eVision Controller uC Overtemp	Main MCU temperature above max limit	-Wait for motor to cool down
10101.107.55	Device CPU Temp eVision Motor uC Overtemp	Motor MCU temperature above max limit	-Wait for motor to cool down.
10102.106.55	Device Board Temperature eVision Controller uC Overtemp	Transistor over temperature	-Wait for motor to cool down
10104.106.24	Motor Speed eVision Controller uC Fault	Motor speed outside valid range.	-Check propeller blades and flexible coupling.
10104.107.212	Motor Speed eVision Motor uC Overspeed	Motor speed outside valid range	-Check propeller blades and flexible coupling. -If not resolved consult Sleipner representative.
10200.106.53	System Voltage eVision Controller uC Overvoltage	Main MCU temperature above max limit	-Measure voltage at battery terminals and thruster terminals.
10200.106.54	System Voltage eVision Controller uC Undervoltage	Motor supply voltage below min limit	-Measure voltage at battery terminals and thruster terminals.
10200.107.53	System Voltage eVision Motor uC Overvoltage	Motor supply voltage above max limit	-Measure voltage at battery terminals and thruster terminals.
10200.107.54	System Voltage eVision Motor uC Undervoltage	Motor supply voltage below min limit	-Measure voltage at battery terminals and thruster terminals.
10301.0.100	Motor Position - No Communication	Communication with speed sensor failed	-If problem persist, consult Sleipner dealer.
10301.107.212	Motor Position eVision Motor uC Overspeed	Motor fails to stop correctly	-If problem persist, consult Sleipner dealer.
10302.107.24	uC Communication eVision Motor uC Fault	Communication between internal MCUs failed	-If problem persist, consult Sleipner dealer.
10302.107.100	uC Communication eVision Motor uC No Communication	Communication between internal MCUs timeout	-If problem persist, consult Sleipner dealer.
10303.107.20	Motor Torque eVision Motor uC Over Limit	Motor torque above max limit	-Check if propeller is obstructed. -If not resolved consult Sleipner dealer.
10600.0.24	Retract Controller - Fault	Fault detected on retract	-Check retract faults
10600.0.208	Retract Controller - INTERLOCK	Function or Location configuration does not match retract controller configuration	-Check configuration of installed devices.
30100.0.13	Thruster Motor Current - Open Circuit	Motor phase not connected.	-If problem persist, consult Sleipner dealer.
30100.107.57	Thruster Motor Current eVision Motor uC Overcurrent	Measured motor phase current above max limit	-Check if propeller is blocked. -If not resolved consult Sleipner dealer.
60000.0.13	Main Fan - Open Circuit	Cooling fan temperature measurement open circuit	-If problem persist, consult Sleipner dealer.
60000.0.16	Main Fan - Short Circuit	Cooling fan temperature measurement short circuit	-If problem persist, consult Sleipner dealer.
60000.0.50	Main Fan - Current Low	Cooling fan current consumption below min limit	-If problem persist, consult Sleipner dealer.
60000.0.51	Main Fan - Current High	Cooling fan current consumption above max limit	-If problem persist, consult Sleipner dealer.
60000.0.53	Main Fan - Overvoltage	Cooling fan supply voltage above max limit	-If problem persist, consult Sleipner dealer.
60000.0.54	Main Fan - Undervoltage	Cooling fan supply voltage below min limit	-If problem persist, consult Sleipner dealer.
60000.0.55	Main Fan - Overtemp	Cooling fan power supply temperature above max limit	-Wait for motor to cool down
60000.0.211	Main Fan - Underspeed	Cooling fan speed below limit	-If problem persist, consult Sleipner dealer.
60000.0.212	Main Fan - Overspeed	Cooling fan speed above limit	-If problem persist, consult Sleipner dealer.

# SRC-3 Fault Codes

MC\_0636

Fault Code	Fault Name	Fault Description	Action
100.0.0	System Error - -	System Error	Contact Slepner Dealer
153.0.151	Supply Voltage - Self-Test Fault	Failed to determine voltage level of the system / Out of range.	Verify that the correct battery was chosen for this system and that it is properly charged.
10600.0.101	Retract Controller - Bus Off	Actuator CAN experienced Bus Off/Bus error.	Verify CAN cables to the actuators are correctly connected.
10600.0.210	Retract Controller - Service Mode	In Service Mode.	Exit service mode by using button controls.
10602.0.22	Retract Motion OUT Fault - Out of position	Lift or Lock Actuators went past their expected end-position when hatch deploying.	Verify the mechanical shape of the hatch is according to specification. Check fault specific for more info.
10602.0.51	Retract Motion OUT Fault - Current High	Blocked while deploying hatch.	Find and remove cause of mechanical blockage.
10603.0.22	Retract Motion IN Fault - Out of position	Lift or Lock Actuators went past their expected end-position when hatch retracting.	Verify the mechanical shape of the hatch is according to specification. Check fault specific for more info.
10603.0.51	Retract Motion IN Fault - Current High	Blocked while retracting hatch.	Find and remove cause of mechanical blockage.
10605.1.24	Lift Actuator Instance 1 Fault	Lift Actuator 1 Reported a Fatal Error, could be broken.	Contact Slepner Dealer.
10605.1.53	Lift Actuator Instance 1 Overvoltage	Lift Actuator 1 Measured Overvoltage	Verify that the correct battery was chosen for this system.
10605.1.54	Lift Actuator Instance 1 Undervoltage	Lift Actuator 1 Measured Undervoltage	Verify that battery is charged.
10605.1.55	Lift Actuator Instance 1 Overtemp	Lift Actuator 1 Temperature Exceeding >85C	Find and eliminate cause of high temperature.
10605.1.100	Lift Actuator Instance 1 No Communication	Lift Actuator 1 Not Communicating	Verify that CAN and supply cables are correctly connected, and that no fuses have gone out.
10605.1.209	Lift Actuator Instance 1 MOTION FAULT	Lift Actuator 1 experienced linear motion while it was supposed to be in a fixed position. Load might have caused backdrive.	Look for mechanical obstruction/causes for the backdrive and remove them.
10605.2.24	Lift Actuator Instance 2 Fault	Lift Actuator 2 Reported a Fatal Error, could be broken.	Contact Slepner Dealer.
10605.2.53	Lift Actuator Instance 2 Overvoltage	Lift Actuator 2 Measured Overvoltage	Verify that the correct battery was chosen for this system.
10605.2.54	Lift Actuator Instance 2 Undervoltage	Lift Actuator 2 Measured Undervoltage	Verify that battery is charged.
10605.2.55	Lift Actuator Instance 2 Overtemp	Lift Actuator 2 Temperature Exceeding >85C	Find and eliminate cause of high temperature.
10605.2.100	Lift Actuator Instance 2 No Communication	Lift Actuator 2 Not Communicating	Verify that CAN and supply cables are correctly connected, and that no fuses have gone out.
10605.2.209	Lift Actuator Instance 2 MOTION FAULT	Lift Actuator 2 experienced linear motion while it was supposed to be in a fixed position. Load might have caused backdrive.	Look for mechanical obstruction/causes for the backdrive and remove them.
10606.1.24	Lock Actuator Instance 1 Fault	Lock Actuator 1 Reported a Fatal Error, could be broken.	Contact Slepner Dealer.
10606.1.53	Lock Actuator Instance 1 Overvoltage	Lock Actuator 1 Measured Overvoltage	Verify that the correct battery was chosen for this system.
10606.1.54	Lock Actuator Instance 1 Undervoltage	Lock Actuator 1 Measured Undervoltage	Verify that battery is charged.
10606.1.55	Lock Actuator Instance 1 Overtemp	Lock Actuator 1 Temperature Exceeding >85C	Find and eliminate cause of high temperature.
10606.1.100	Lock Actuator Instance 1 No Communication	Lock Actuator 1 Not Communicating	Verify that CAN and supply cables are correctly connected, and that no fuses have gone out.
10606.1.209	Lock Actuator Instance 1 MOTION FAULT	Lock Actuator 1 experienced linear motion while it was supposed to be in a fixed position. Load might have caused backdrive.	Look for mechanical obstruction/causes for the backdrive and remove them.
10607.0.209	Actuator Alignment Fault - MOTION FAULT	There was a position discrepancy between the lift actuators, but alignment failed.	Look for mechanical obstruction/causes for alignment failure.
40008.0.206	SCU Sensor board fault 6 - WRITE FAIL	EEPROM failed to write.	Contact Slepner Dealer.

# Installation Guide

**Failure to follow the considerations and precautions can cause serious injury, damage and will render all warranties given by Sleipner Motor as VOID.**

MC\_0411

## Responsibility of the Installer

MC\_0038

The installer must read this document to ensure necessary familiarity with the product before installation.

Instructions in this document cannot be guaranteed to comply with all international and national regulations. It is the responsibility of the installer to follow all applicable international and national regulations when installing Sleipner products.

The recommendations given in this document are guidelines ONLY, and Sleipner strongly recommends that advice is obtained from a person familiar with the particular vessel and applicable regulations.

This document contains general installation instructions intended to support experienced installers. If you are not skilled in this type of work, please contact professional installers for assistance.

If required by local regulation, electrical work must be done by a licensed professional.

Appropriate health and safety procedures must be followed during installation.

Faulty installation of Sleipner products will render all warranties given by Sleipner Motor AS.

Ensure appropriate access to Sleipner products during installation planning for service, inspection and component replacement.

## General Installation Consideration and Precaution Guidelines

MC\_0440

When installing an S-Link™ system connect ONLY original Sleipner S-Link™ products or other authorized control equipment directly to the S-Link™ bus.

Connecting non-authorized third-party equipment, it must always be connected through a Sleipner supplied interface product.

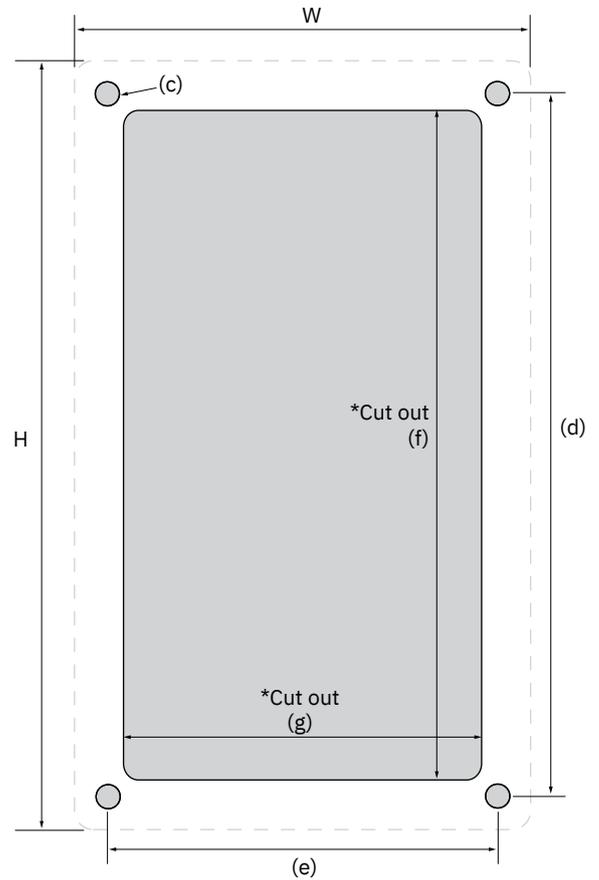
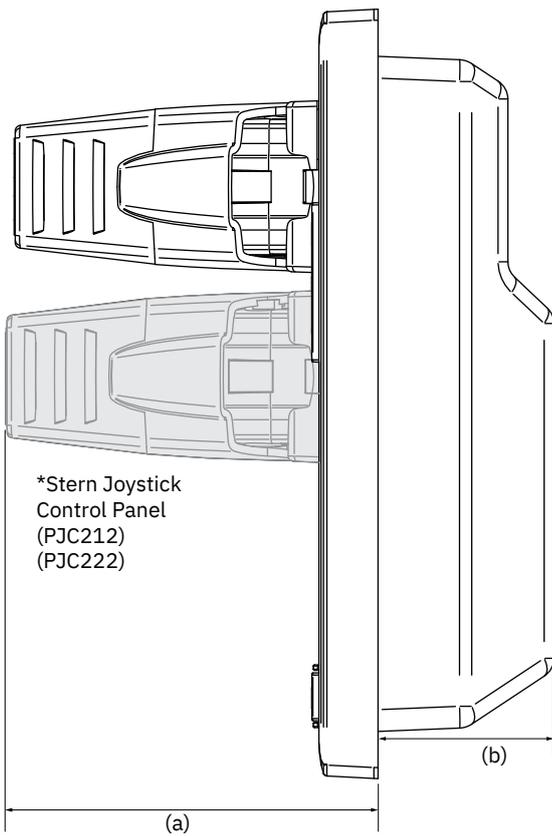
Any attempt to directly control or connect into the S-Link™ control system without a designated and approved interface will render all warranties and responsibilities of all of the connected Sleipner products. If you are interfacing the S-Link™ bus by agreement with Sleipner through a designated Sleipner supplied interface, you are still required to install at least one original Sleipner control panel to enable efficient troubleshooting if necessary.

MC\_0105

Measurement code	Measurement description	*PJC211		*PJC212	
		mm	inch	mm	inch
H	Panel Height	141	5.55	141	5.55
W	Panel width	83	3.3	83	3.3
(a)	Raised height above the dashboard	65.66	2.6	65.66	2.6
(b)	Depth behind the dashboard (not inc. cables)	31.8	1.25	31.8	1.25
(c)	Panel screw hole diameter	4.5	0.18	4.5	0.18
(d)	Distance between panel screw holes	132.7	5.22	132.7	5.22
(e)	Distance between panel screw holes	75.7	3	75.7	3
(f)	Panel cut out height	125	4.9	125	4.9
(g)	Panel cut out width	67	2.64	67	2.64

**Models:**  
PJC211  
PJC212

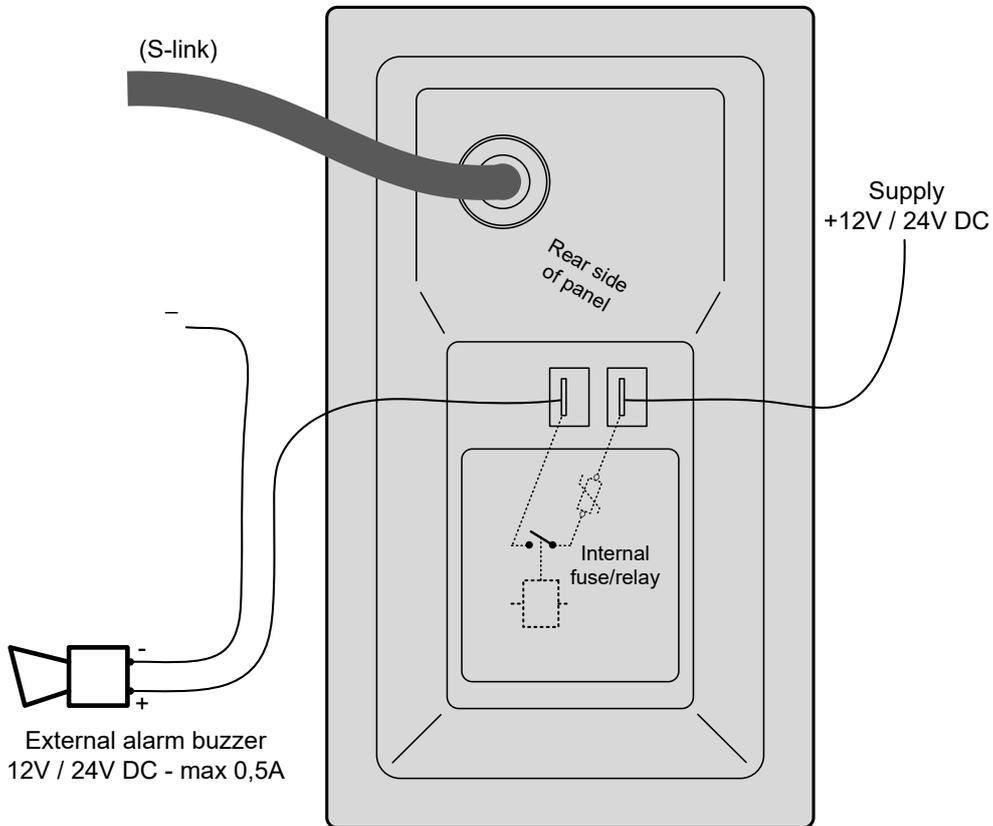
PJC221  
PJC222



Description	Minimum	Maximum	Units	Comment
Input voltage	9	31	Volt DC	Powered from S-Link
Current Voltage	20	120	mA	
External Alarm Buzzer Voltage		31	Volt DC	
External Alarm Buzzer Current		500	mA	Internally fused

Description	Value
Operating temperature	-10 to + 60 degrees C.
Storage temperature	-20 to + 70 degrees C.
IP rating front	IPx6
IP rating back	IPx4
Humidity	max 95% RH
EMC tested	Acc. to EN 60533
Weight	215 gr.

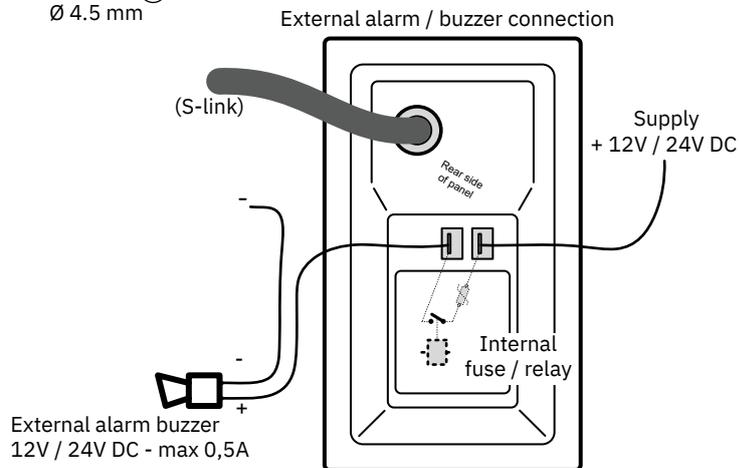
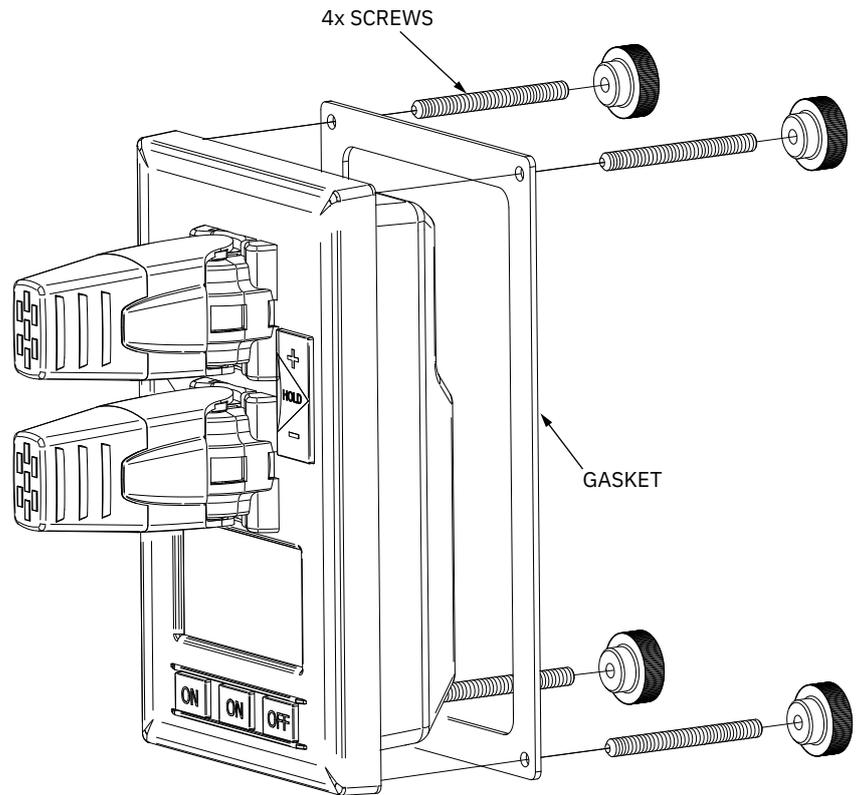
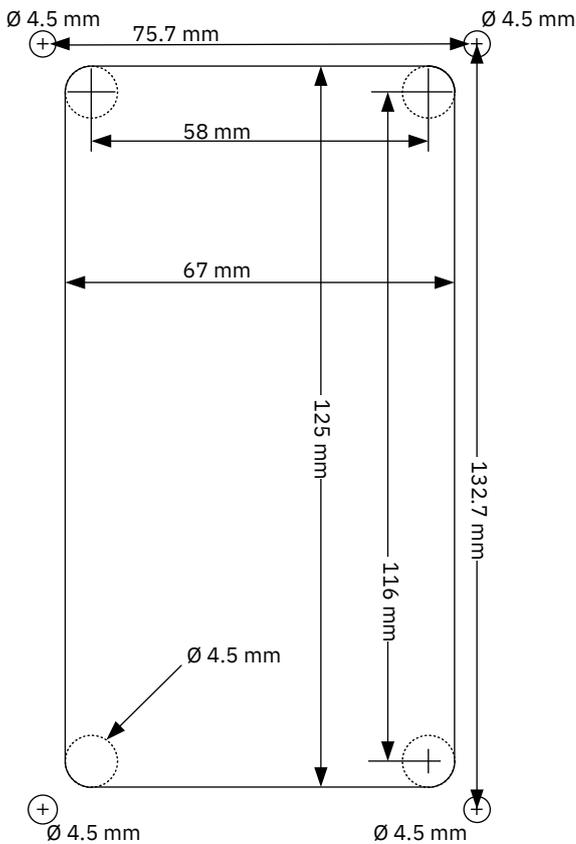
Connections for optional external buzzer/audible alarm.



**! Please refer to the graphic for special considerations relating to your model !**

Find a suitable location for the control panel where it does not obstruct or is obstructed by other devices. Install the control panel on a flat surface where it is easy to use.

1. Use the supplied cut-out template to mark the area to remove on your control dash.
2. Cut out the area per template for the control panel. **(NB: If the front surface around your cut out is jagged or chipped, use a sealant to assist the gasket.)**
3. Place the gasket to the back face of the panel.
4. Plug cables into the connectors at the rear of the control panel.
5. Insert the control panel in place and fasten screws.
6. Insert the control panels covering caps.



S-Link is a CAN-based control system used for communication between Sleipner products installed on a vessel. The system uses BACKBONE Cables as a common power and communication bus with separate SPUR Cables to each connected unit. Only one S-Link POWER cable shall be connected to the BACKBONE Cable. Units with low power consumption are powered directly from the S-Link bus.

**Main advantages of S-Link system:**

- Compact and waterproof plugs.
- BACKBONE and SPUR Cables have different colour coding and keying to ensure correct and easy installation. BACKBONE Cables have blue connectors and SPUR Cables have green connectors.
- Different cable lengths and BACKBONE Extenders make the system scalable and flexible to install.

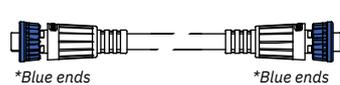
**Installation of S-Link cables:**

Select appropriate cables to keep the length of BACKBONE- and SPUR Cables to a minimum. In case of planned installation with total BACKBONE Cable length exceeding 100 meters please consult your local distributor. The S-Link cables should be properly fastened when installed to avoid sharp bend radius, cable chafing and undesired strain on connectors. Locking mechanism on connectors must be fully closed. To ensure long lifetime, cables, T-Connectors and Extenders should not be located so that they are permanently immersed in water or other fluids. It is also recommended to install cables such that water and condensation do not run along the cables and into the connectors.

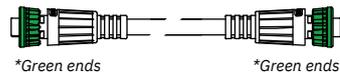
The POWER Cable should ideally be connected around the middle of the BACKBONE bus to ensure an equal voltage drop at each end of the BACKBONE Cable. The yellow and black wire in the POWER Cable shall be connected to GND and the red wire connected to +12VDC or +24VDC.

To reduce the risk of interference, avoid routing the S-Link cables close to equipment such as radio transmitters, antennas or high voltage cables. The backbone must be terminated at each end with the END Terminator.

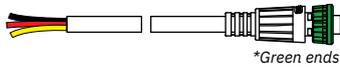
SPUR cables can be left unterminated to prepare for the installation of future additional equipment. In such cases, ensure to protect open connectors from water and moisture to avoid corrosion in the connectors.



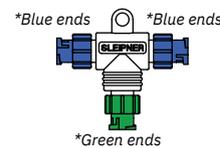
**BACKBONE Cable**  
Forms the communication and power bus throughout a vessel. Available in different standard lengths.



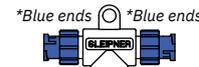
**SPUR Cable**  
Used to connect S-Link compliant products to the backbone cable. One SPUR Cable must be used for each connected component, with no exceptions. Recommended to be as short as practically possible. Available in different standard lengths.



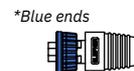
**POWER Cable**  
Required in all installations for connection of BACKBONE Cable to a power supply and should be protected with a 2A fuse.



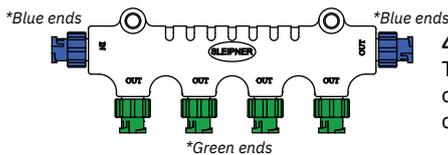
**T-Connector**  
Used for connection of SPUR or POWER Cable to the BACKBONE Cable. One T-Connector for each connected cable.



**BACKBONE Extender**  
Connects two BACKBONE Cables to extend the length.

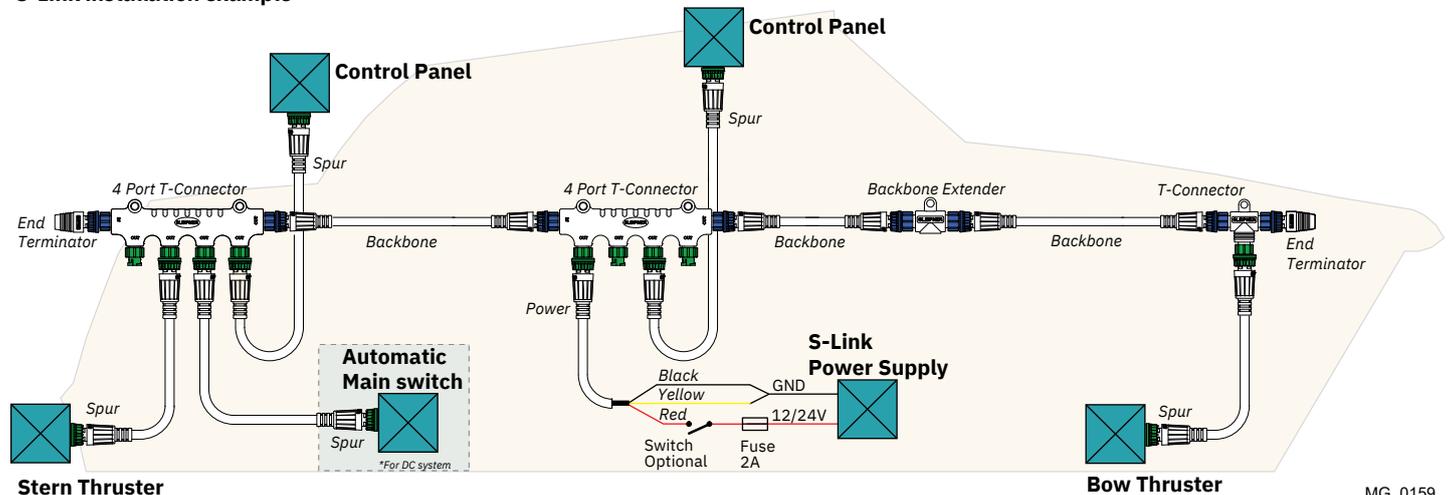


**END Terminator**  
Must be one at each end of the BACKBONE bus.



**4-Port T-Connector**  
The 4-POR T-connector allows multiple SPUR Cables to be connected. The 4-POR T-connector comes with two sealing caps to protect unused ports.

**S-Link installation example**



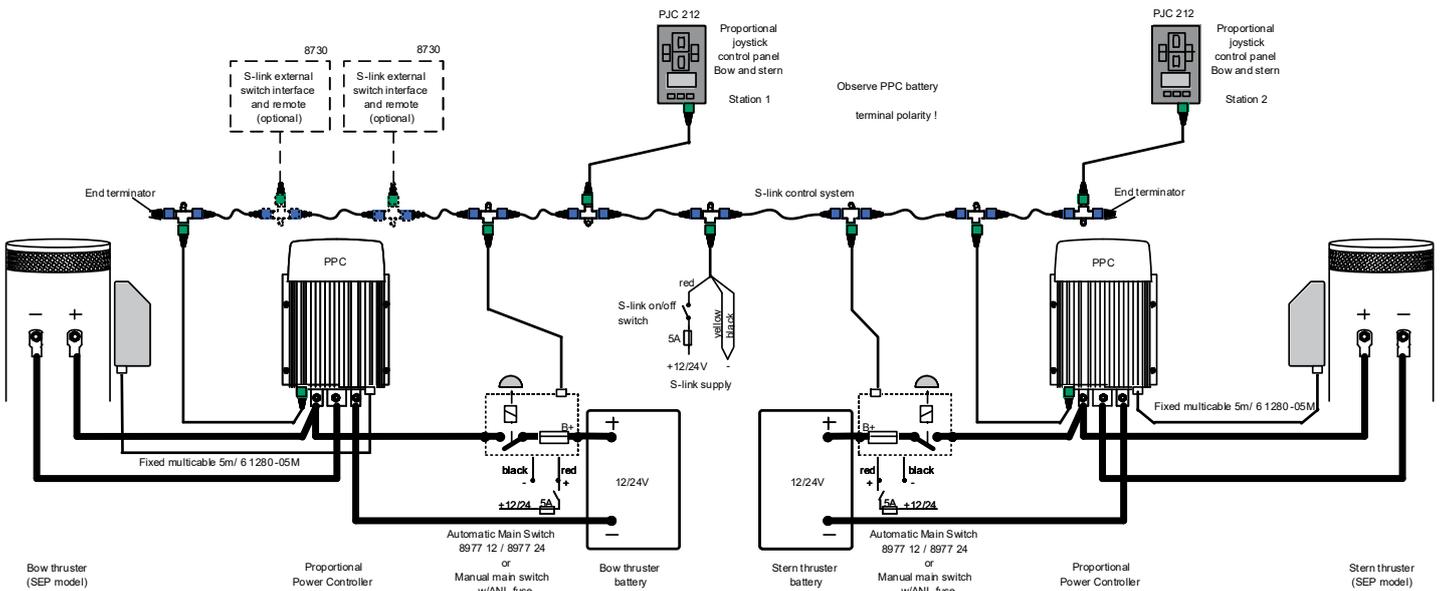
**! Please refer to the graphic for special considerations relating to your model !**

- All Sleipner control panels can be used in any combination.
- All control panels can be installed using:
  - Y-connectors - for standard on/off
  - T-connectors - for S-Link proportional power system.

**(NB: If two or more control panels are operated at the same time in opposite directions, the electronic control box will stop the thruster until it receives a single signal or thrust in one direction.)**

- Sleipner on/off equipment it is entirely “plug & play” and require no additional configuration setup.

See the Control panel manual for more information.





**Find your local professional dealer from our certified worldwide network for expert service and support. visit our website [www.sleipnergrouper.com/support](http://www.sleipnergrouper.com/support)**

## Product Spare Parts and Additional Resources

**For additional supporting documentation, we advise you to visit our website [www.sleipnergrouper.com](http://www.sleipnergrouper.com) and find your Sleipner product.**

## Warranty statement

1. Sleipner Motor AS (The “Warrantor”) warrants that the equipment (parts, materials, and embedded software of products) manufactured by the Warrantor is free from defects in workmanship and materials for purpose for which the equipment is intended and under normal use and maintenance service (the “Warranty”).
2. This Warranty is in effect for two years (Leisure Use) or one year (Commercial and other Non-leisure Use) from the date of delivery/purchase by the end user, with the following exceptions:
  - (a) For demonstration vessels, or vessels kept on the water, the dealer is considered as the end user from 6 months after their launch of the vessel;
  - (b) The warranty period starts no later than 18 months after the first launch of the vessel.
 Please note that the boat manufacturer and dealer must pay particular attention to correct maintenance and service both by the products manuals as well as general good practice for the location the boat is kept in the period the boat is in their care. In cases where the 6 and 18 months grace periods for boat builders and dealers are passed, it is possible to obtain a full warranty upon inspection and approval of the warrantor or such representative.
3. Certain parts, classified as wearable or service parts, are not covered by the warranty. A failure to follow the required maintenance and service work as described in the product manual render all warranty on parts or components directly or indirectly affected by this void. Please also note that for some parts, time is also a factor separately from actual operational hours.
4. This Warranty is transferable and covers the equipment for the specified warranty period.
5. The warranty does not apply to defects or damages caused by faulty installation or hook-up, abuse or misuse of the equipment including exposure to excessive heat, salt or fresh water spray, or water immersion except for equipment specifically designed as waterproof.
6. In case the equipment seems to be defective, the warranty holder (the “Claimant”) must do the following to make a claim:
  - (a) Contact the dealer or service centre where the equipment was purchased and make the claim. Alternatively, the Claimant can make the claim to a dealer or service centre found at [www.sleipnergrouper.com](http://www.sleipnergrouper.com). The Claimant must present a detailed written statement of the nature and circumstances of the defect, to the best of the Claimant’s knowledge, including product identification and serial nbr., the date and place of purchase and the name and address of the installer. Proof of purchase date should be included with the claim, to verify that the warranty period has not expired;
  - (b) Make the equipment available for troubleshooting and repair, with direct and workable access, including dismantling of furnishings or similar, if any, either at the premises of the Warrantor or an authorised service representative approved by the Warrantor. Equipment can only be returned to the Warrantor or an authorised service representative for repair following a pre-approval by the Warrantor’s Help Desk and if so, with the Return Authorisation Number visible postage/shipping prepaid and at the expense of the Claimant.
7. Examination and handling of the warranty claim:
  - (a) If upon the Warrantor’s or authorised service Representative’s examination, the defect is determined to result from defective material or workmanship in the warranty period, the equipment will be repaired or replaced at the Warrantor’s option without charge, and returned to the Purchaser at the Warrantor’s expense. If, on the other hand, the claim is determined to result from circumstances such as described in section 4 above or a result of wear and tear exceeding that for which the equipment is intended (e.g. commercial use of equipment intended for leisure use), the costs for the troubleshooting and repair shall be borne by the Claimant;
  - (b) No refund of the purchase price will be granted to the Claimant, unless the Warrantor is unable to remedy the defect after having a reasonable number of opportunities to do so. In the event that attempts to remedy the defect have failed, the Claimant may claim a refund of the purchase price, provided that the Claimant submits a statement in writing from a professional boating equipment supplier that the installation instructions of the Installation and Operation Manual have been complied with and that the defect remains.
8. Warranty service shall be performed only by the Warrantor, or an authorised service representative, and any attempt to remedy the defect by anyone else shall render this warranty void.
9. No other warranty is given beyond those described above, implied or otherwise, including any implied warranty of merchantability, fitness for a particular purpose other than the purpose for which the equipment is intended, and any other obligations on the part of the Warrantor or its employees and representatives.
10. There shall be no responsibility or liability whatsoever on the part of the Warrantor or its employees and representatives based on this Warranty for injury to any person or persons, or damage to property, loss of income or profit, or any other incidental, consequential or resulting damage or cost claimed to have been incurred through the use or sale of the equipment, including any possible failure or malfunction of the equipment or damages arising from collision with other vessels or objects.
11. This warranty gives you specific legal rights, and you may also have other rights which vary from country to country.

## Patents

At Sleipner we continually reinvest to develop and offer the latest technology in marine advancements. To see the many unique designs we have patented visit our website [www.sleipnergrouper.com/patents](http://www.sleipnergrouper.com/patents)

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